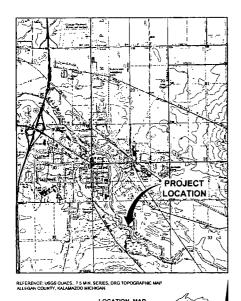
CONTRACT DRAWINGS

PLAINWELL NO. 2 DAM AREA TIME-CRITICAL REMOVAL ACTION FINAL DESIGN REPORT



ALLIED PAPER, INC./PORTAGE CREEK/ KALAMAZOO RIVER SUPERFUND SITE

JULY 2009

08/28/09



KALAMAZOO RIVER STUDY GROUP





| | DESCRIPTION | RESTORATION PLAN (11+25 TO 21+75) RESTORATION PLAN (21+75 TO 32+25) RESTORATION PLAN (32+25 TO 45+25) RESTORATION PLAN (32+25 TO 45+75) RESTORATION PLAN (54+25 TO 63+75) RESTORATION PLAN (54+75 TO 67+25) RESTORATION PLAN (54+75 TO 67+25) PESTORATION PLAN (54+75 TO 67+25) RESTORATION PLAN (54+75 TO 67+25) TYPICAL RESTORATION SECTIONS | RESTORATION DETAILS | | | | | | |
|------------------|-------------|--|---|-------------|---|---------|-------------|--|---|
| RATION | REVISED | 8/28/09 | | | | | | | |
| BANK RESTORATION | DRAWING NO. | 7. 1.1. 7. 7. 7. 7. 7. 7. 7. 7. 7. 7. 7. 7. 7. | R-3.1 | | | | | | |
| | DESCRIPTION | INDEX OF DRAWINGS PLAN VEW INDEX EXSTING SITE PLAN ACCESS ROUTE AND DIRECTIONS TO C & C LANDFILL ACCESS ROUTE AND DIRECTIONS TO OTTAWA COUNTY FARMS LANDFILL PROPOSED WORK LIMITS GENERAL NOTES AND SPECIFICATIONS GENERAL NOTES AND SPECIFICATIONS | • | DESCRIPTION | EROSION & SEDIMENT CONTROL (E&SC) AND SITE PREPARATION PLAN EROSION & SEDIMENT CONTROL (E&SC) AND SITE PREPARATION DETAILS | | DESCRIPTION | REMOVAL PLAN (11+25 TO 21+75) REMOVAL PLAN (21+75 TO 32+25) REMOVAL PLAN (24-75 TO 32+25) REMOVAL PLAN (34-75 TO 45+25) REMOVAL PLAN (34-75 TO 45+25) REMOVAL PLAN (34-75 TO 60+75) REMOVAL PLAN (57-75 TO 60+30) TYPICAL REMOVAL SECTIONS TYPICAL REMOVAL SECTIONS RESUSPENSION CONTROL SYSTEMS | SEDMENT DRAINAGE AND WATER TREATMENT PROCESS FLOW DIAGRAM IMPACTED MATERIALS STAGING AND PROCESSING DETAILS PROCESSING AREA — FAGLITY DETAILS |
| | REVISED | | EROSION AND SEDIMENT CONTROL (ERSC) AND SITE PREPARATION | REVISED | | | REVISED | 8/28/09 8/28/09 8/28/09 REVISED | |
| GENERAL | DRAWING NO. | 6-1.1 6-1.2 6-3.1 6-3.1 6-3.1 6-5.1 | EROSION AND SEDIMENT CONTR (E&SC) AND SITE PREPARATION | DRAWING NO. | ES-1.1 ES-2.1 | REMOVAL | DRAWING NO. | SR-1.1 SR-1.2 SR-1.2 SR-1.3 SR-1.4 SR-1.6 SR-1.6 SR-1.7 SR-2.1 SR-2.1 SR-2.1 SR-2.1 SR-3.1 SR | P-1.1 P-2.1 P-3.1 |

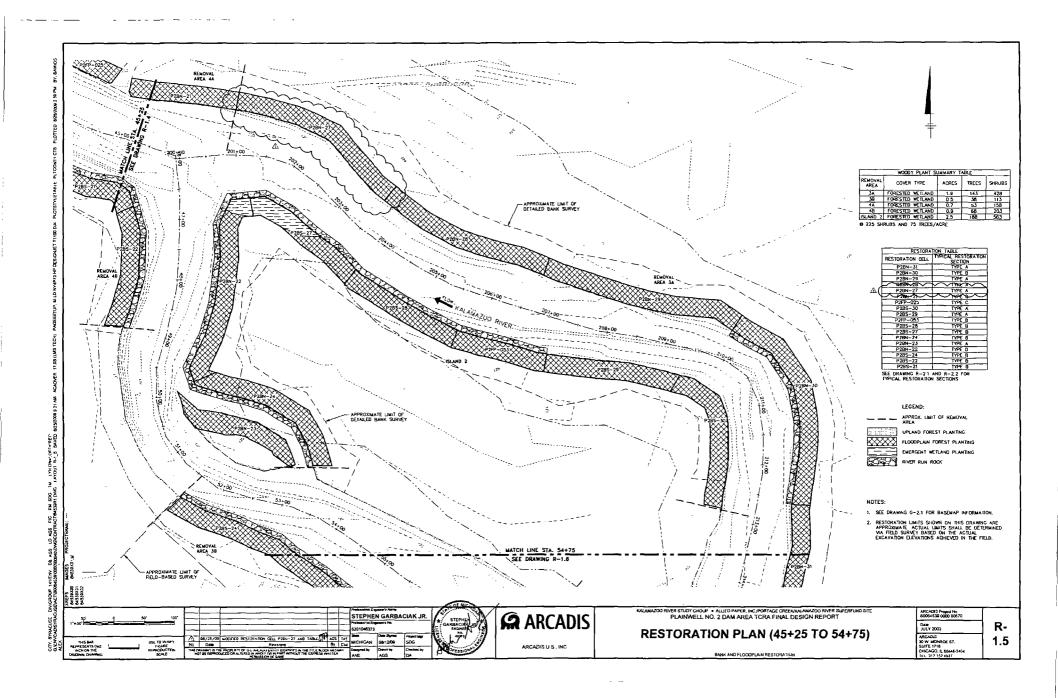
KAJMAZOO RIVER STUDY GROUP • ALLED PAPER, INC. ROBTAGE CREEKINALAMAZOO RIVER SUPERFUND SI PLAINWELL NO. 2 DAM AREA TCRA FINAL DESIGN REPORT INDEX OF DRAWINGS

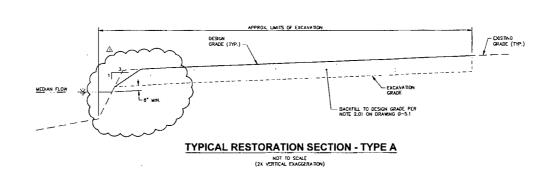
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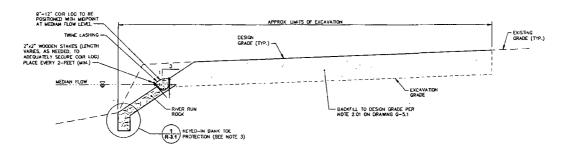
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TYPICAL RESTORATION SECTION - TYPE B

NOT TO SCALE

NOTES:

- SEE DRAWINGS G-5.1 AND G-5.2 FOR RESIDEATION MATERIALS AND PLANTING SPECIFICATIONS.
- 2 REFER TO RESTORATION DRAWINGS R-1,1 THROUGH R-1,7 FOR RESTORATION REQUIREMENTS.
- 3 KEYED-IN TOE MAY BE ELIMINATED AT LOCATIONS WHERE EXISTING RIVER BED CONSISTS OF DENSE SANDS. GRAVELS, AND/OR COBBLES. CONDITIONS TO BE EVALUATED IN FIELD AT TIME OF EXCAVATION.

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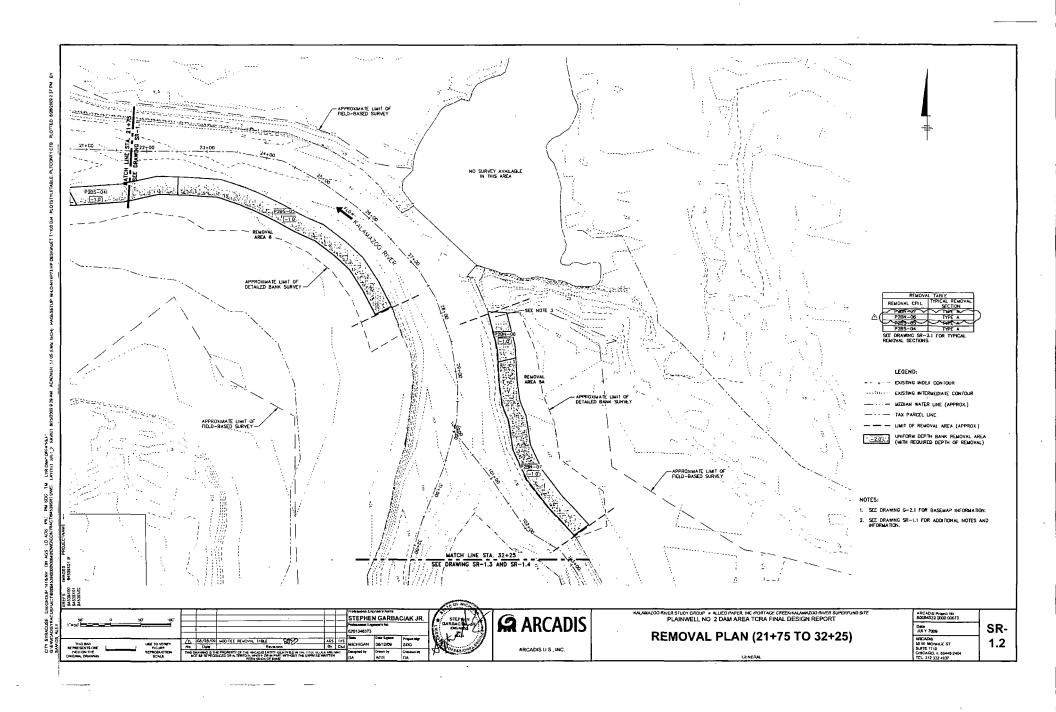
TYPICAL RESTORATION SECTIONS

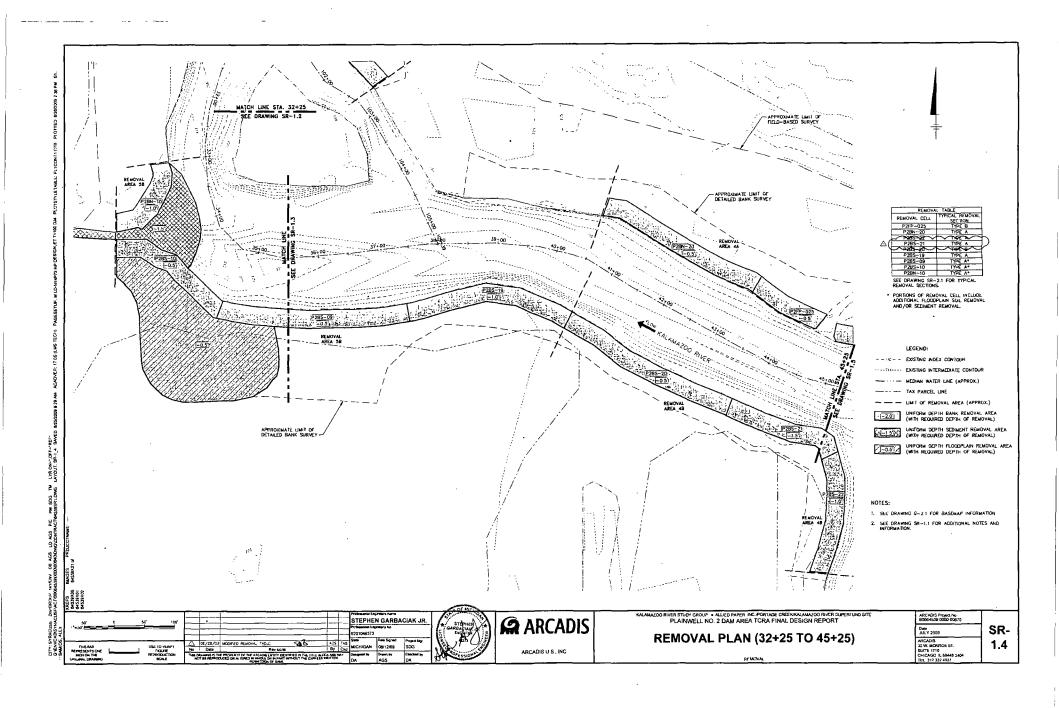
BANK RESTORATION

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| ARCADIS 30 W MONROE ST SUITE 1/10 CHICAGO, IL 50448-2404 TEL 512 332 4937 |
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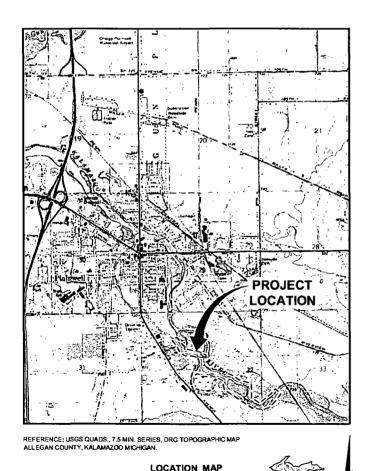
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CONTRACT DRAWINGS

PLAINWELL NO. 2 DAM AREA TIME-CRITICAL REMOVAL ACTION FINAL DESIGN REPORT



ALLIED PAPER, INC./PORTAGE CREEK/ KALAMAZOO RIVER SUPERFUND SITE

JULY 2009

KALAMAZOO RIVER STUDY GROUP



GENERAL

INDEX OF DRAWINGS PLAN VIEW INDEX G-2.1 EXISTING SITE PLAN G - 3.1ACCESS ROUTE AND DIRECTIONS TO C & C LANDFILL

G - 3.2ACCESS ROUTE AND DIRECTIONS TO OTTAWA COUNTY FARMS LANDFILL G-4.1 PROPOSED WORK LIMITS

G-5.1 GENERAL NOTES AND SPECIFICATIONS GENERAL NOTES AND SPECIFICATIONS G-5.2

EROSION AND SEDIMENT CONTROL (E&SC) AND SITE PREPARATION

DRAWING NO. DESCRIPTION

ES-1.1 EROSION & SEDIMENT CONTROL (E&SC) AND SITE PREPARATION PLAN EROSION & SEDIMENT CONTROL (E&SC) AND SITE PREPARATION DETAILS ES-2.1

REMOVAL

SR-4.1

DRAWING NO. DESCRIPTION

SR-1.1 REMOVAL PLAN (11+25 TO 21+75) SR-1.2 REMOVAL PLAN (21+75 TO 32+25) REMOVAL PLAN (OXBOW) SR-1.3 SR-1.4 REMOVAL PLAN (32+25 TO 45+25) SR-1.5 REMOVAL PLAN (45+25 TO 54+75) SR-1.6 REMOVAL PLAN (54+75 TO 67+25) SR-1.7 REMOVAL PLAN (67+25 TO 80+00) SR-2.1 TYPICAL REMOVAL SECTIONS SR-2.2 TYPICAL REMOVAL SECTIONS RESUSPENSION CONTROL SYSTEMS SR-3.1 SR-3.2 RESUSPENSION CONTROL SYSTEMS DETAILS

MATERIAL STAGING/PROCESSING

DRAWING NO. DESCRIPTION

P-1.1 SEDIMENT DRAINAGE AND WATER TREATMENT PROCESS FLOW DIAGRAM

PROPOSED TYPICAL TURBIDITY MONITORING LOCATIONS

P-2.1 IMPACTED MATERIALS STAGING AND PROCESSING DETAILS

P-3.1 PROCESSING AREA - FACILITY DETAILS

BANK RESTORATION

| DRAWING NO. | DESCRIPTION |
|-------------|-----------------------------------|
| R-1.1 | RESTORATION PLAN (11+25 TO 21+75) |
| R-1.2 | RESTORATION PLAN (21+75 TO 32+25) |
| R-1.3 | RESTORATION PLAN (OXBOW) |
| R-1.4 | RESTORATION PLAN (32+25 TO 45+25) |
| R-1.5 | RESTORATION PLAN (45+25 TO 54+75) |
| R-1.6 | RESTORATION PLAN (54+75 TO 67+25) |
| R-1.7 | RESTORATION PLAN (67+25 TO 80+00) |
| R-2.1 | TYPICAL RESTORATION SECTIONS |
| R-2.2 | TYPICAL RESTORATION SECTIONS |
| R-3.1 | RESTORATION DETAILS |
| | |

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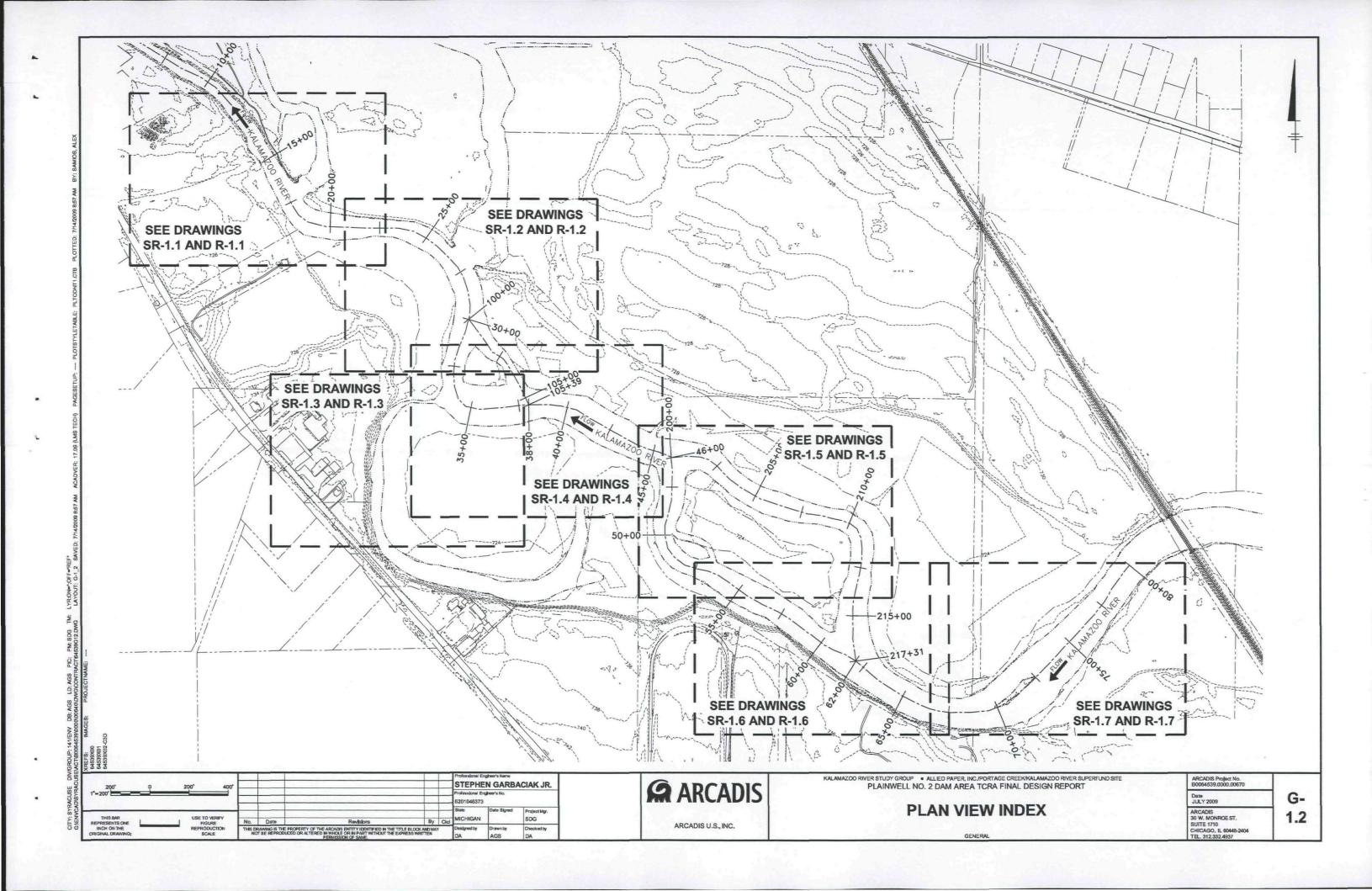
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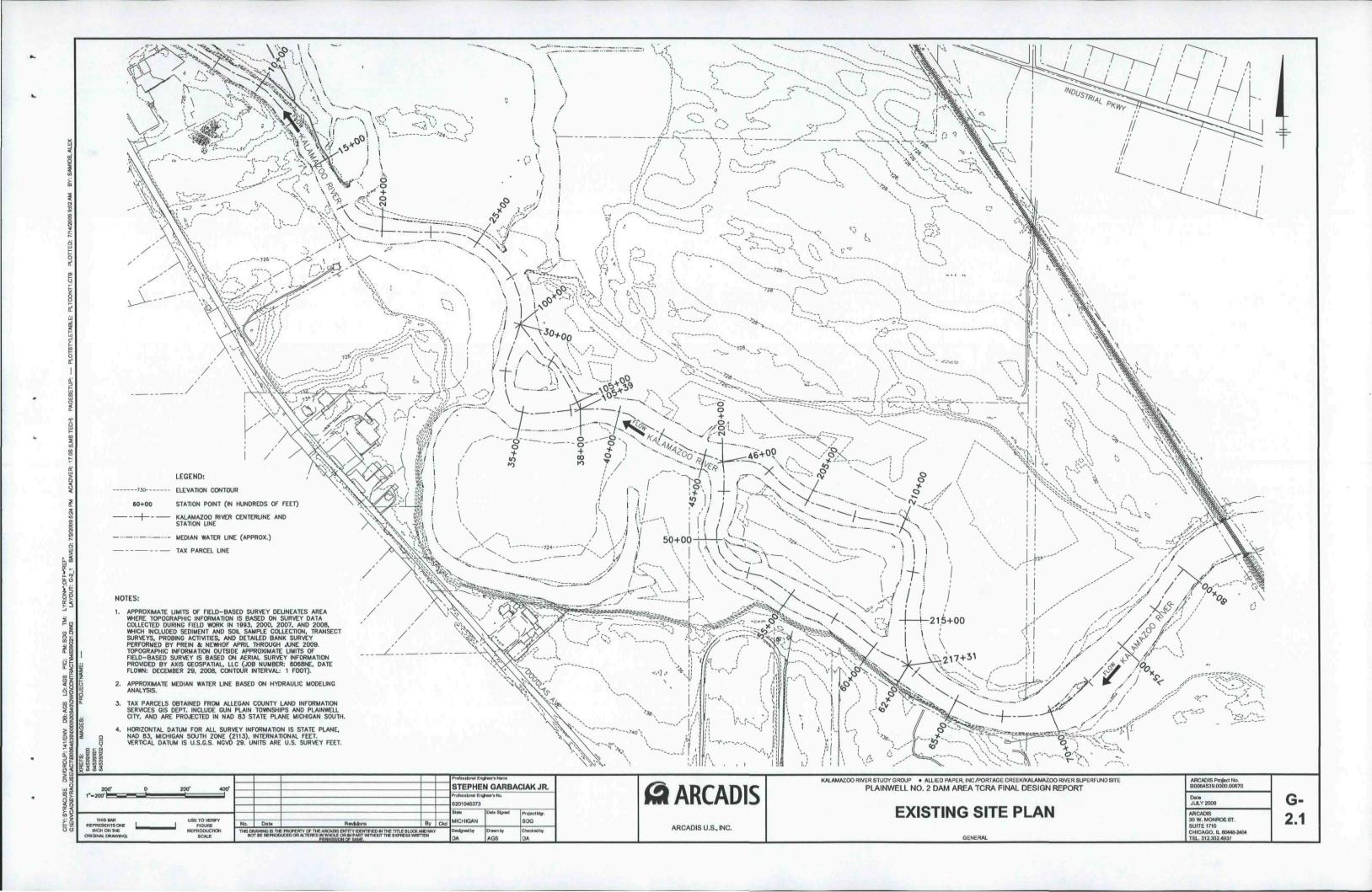
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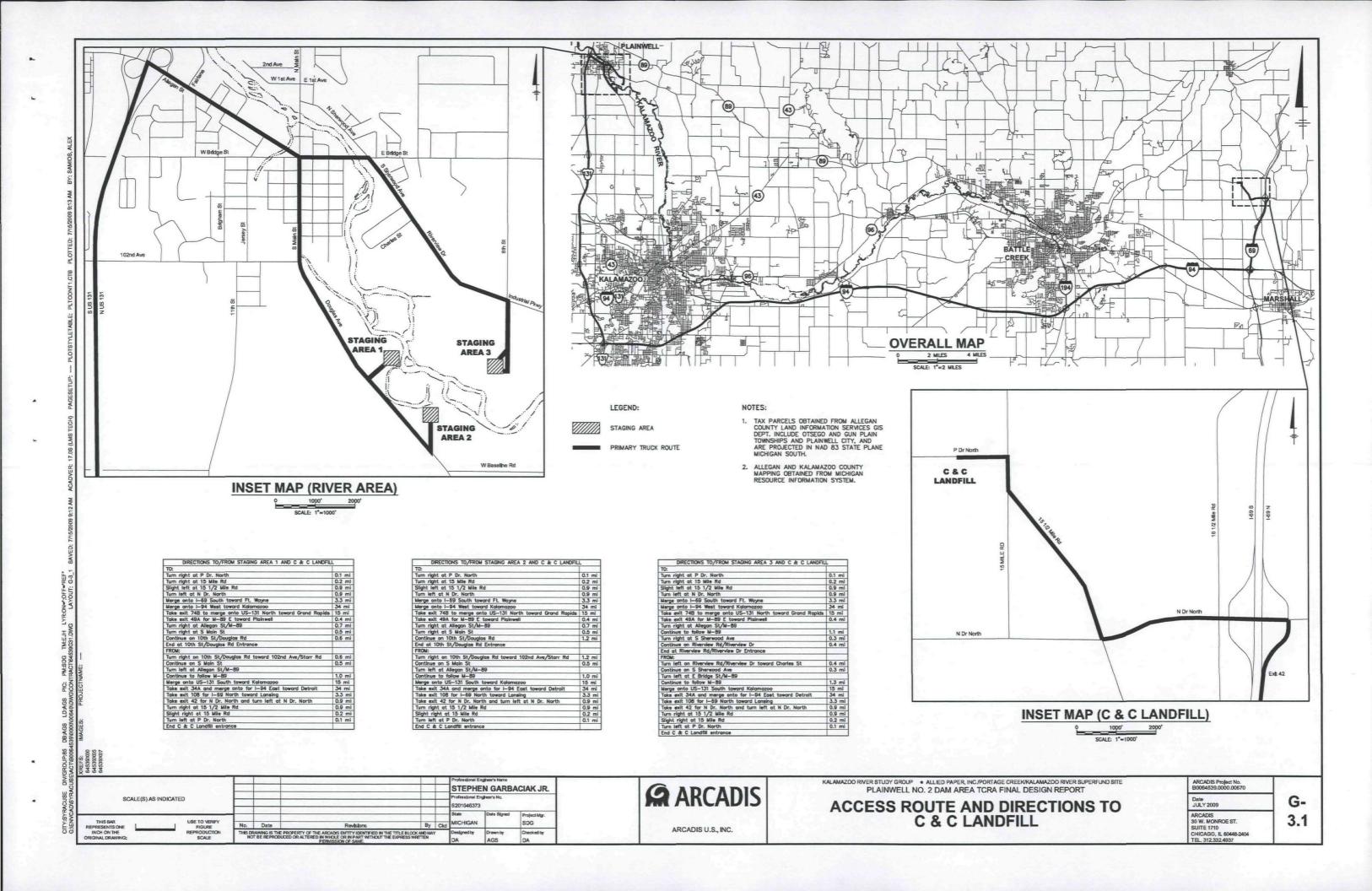
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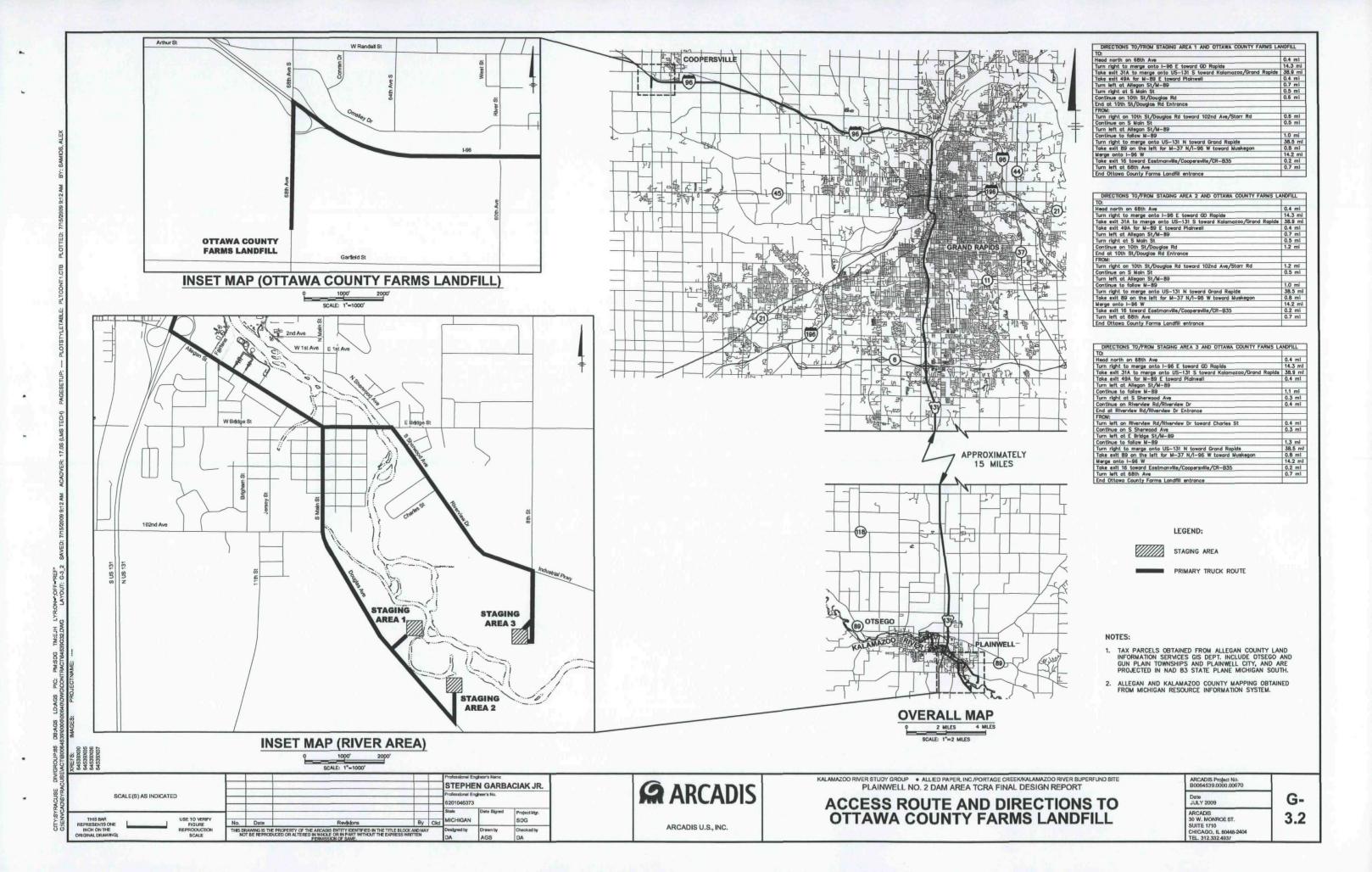
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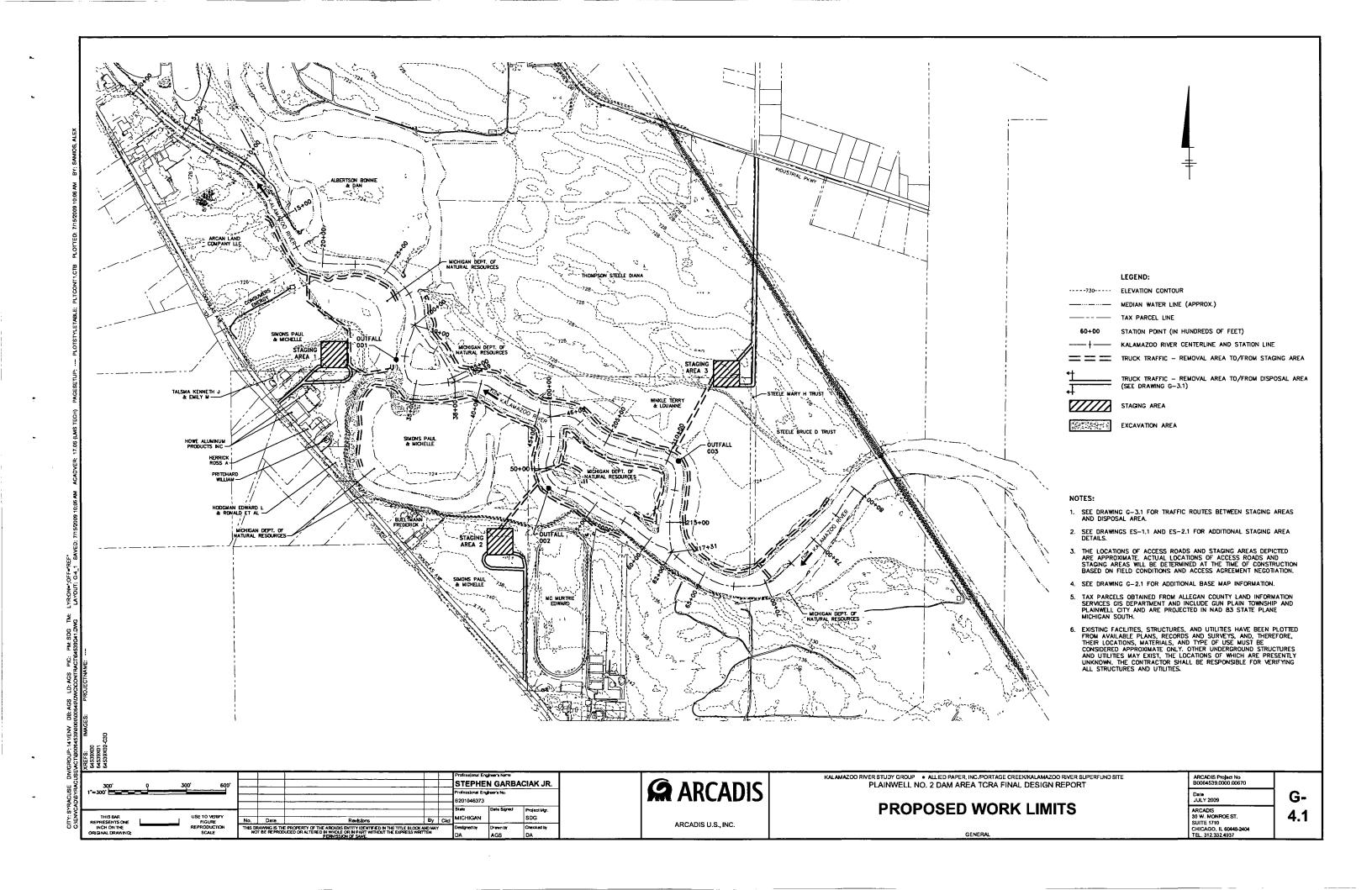
G-1.1











- CERTIFICATES: SUBMIT CERTIFICATES FROM SEED VENDORS FOR EACH SEED MIXTURE OR TYPE OF SEED REQUIRED. THE CERTIFICATES SHALL INCLIDE THE FOLLOWING: THE BOTANICAL NAME AND COMMON NAME, PERCENTAGE OF SEEDS BY WEIGHT IN A MIXTURE, PURITY OF THE SEED, GERMINATION PERCENTAGE, THE AMOUNT OF UNDESIRABLE PLANT SEEDS PRESENT IN THE MIXTURE, DATE OF PRODUCTION, DATE OF PACKAGING AND NAME AND ADDRESS OF SUPPLIER. SUBMIT AT LEAST 2 WEEKS PRIOR TO TIME OF PLANTING.
- CERTIFICATES: SUBMIT CERTIFICATES FROM PLANT STOCK SUPPLIER FOR EACH GROUP OF PLANT STOCK REQUIRED, STATING BOTANICAL NAME, COMMON NAME, ORIGIN, AGE, DATE OF PACKAGING, AND NAME AND ADDRESS OF SUPPLIER. SUBMIT AT LEAST 2 WEEKS PRIOR TO PLANTING.
- MAINTENANCE DATA: INCLUDE MAINTENANCE INSTRUCTIONS, APPLICATION FREQUENCY AND DOSAGE OF FERTILIZER, IF NECESSARY. METHODS TO CONTROL UNDESIRABLE PLANT SPECIES AND GRAZING BY HERBIVORES, SUCH AS CANADA GOOSE, WHITETAIL DEER, BEAVER, AND MUSKRAT, SHALL BE INCLUDED IN THIS

- DOCUMENTATION GIVING LOCATION OF PROPERTIES FROM WHICH THE TOPSOIL WILL BE OBTAINED, NAMES AND ADDRESSES OF THE OWNERS, AND DEPTH TO BE STRIPPED.
- THE CONTRACTOR SHALL SUBMIT TEST RESULTS FOR PH, TEXTURE, AND ORGANIC CONTENT PERFORMED ON REPRESENTATIVE SAMPLES OF SOIL TO THE ENGINEER FOR REVIEW PRIOR TO MATERIAL USE. SAMPLES SHALL BE OBTAINED AT A FREQUENCY OF ONCE PER 10,000 CUBIC YARDS (CY).
 TOPSOIL IS OBTAINED FROM MORE THAN ONE SOURCE, EACH SOURCE
 SHALL BE SAMPLED AT A FREQUENCY OF ONCE PER 10,000 CY
- THE CONTRACTOR SHALL SUBMIT RESULTS OF CHEMICAL ANALYSES TO THE ENGINEER FOR REVIEW PRIOR TO MATERIAL USE. SEPARATE CHEMICAL ANALYSES SHALL BE PERFORMED FOR EACH LOCATION IF MORE THAN ONE LOCATION IS UTILIZED AS A SOURCE OF TOPSOIL. THE MATERIAL MUST MEET THE REQUIREMENTS SPECIFIED IN PARAGRAPHS C

1.02 QUALIFICATIONS

- SEED PRODUCER: OBTAIN SEED STOCK ONLY FROM ESTABLISHED VENDORS CAPABLE OF PROVIDING SEED QUANTITIES ADEQUATE TO COMPLETE THIS PROJECT. SEED VENDORS WILL BE REQUIRED TO PROVIDE THE DATA REQUESTED UNDER PARAGRAPH 1.01 A OF THIS SECTION PRIOR TO THE USE OF THAT SEED.
- PLANTING STOCK SUPPLIER: OBTAIN PLANTING STOCK ONLY FROM ESTABLISHED VENDORS CAPABLE OF PROVIDING PLANT STOCKS IN QUANTITIES AND AT QUALITY LEVELS ADEQUATE TO COMPLIETE THE PROJECT. PLANT VENDORS WILL BE REQUIRED TO PROVIDE THE DATA REQUESTED UNDER PARAGRAPH 1.01 B OF THIS SECTION PRIOR TO THE USE OF THAT STOCK.
- INSTALLER: COMPANY SPECIALIZING IN WORK OF THIS SECTION WITH MINIMUM 5 YEARS EXPERIENCE IN PLANTING AND ESTABLISHING PLANT COMMUNITIES WITH DOCUMENTED REFERENCES. PERSONNEL USED TO PERFORM THE INSTALLATION OF PLANT MATERIALS SHALL ALSO HAVE OCCUPATIONAL EXPERIENCE IN HABITAT

PART 2 - PRODUCTS AND PRODUCT HANDLING

2.01 TOPSOIL

- THIS SPECIFICATION DEFINES THE REQUIREMENTS OF SOILS USED AS TOPSOIL IN AREAS OF HABITAT RESTORATION.
- THE TOPSOIL SHALL BE NATURAL FERTILE, FRIABLE, GRANULAR SOIL CHARACTERISTIC OF PRODUCTIVE SOILS IN THE REGION. TOPSOIL MUST BE UNIFORM IN COMPOSITION AND TEXTURE, CLEAN AND FREE FROM CLAY LUMPS. TOPSOIL MUST NOT HAVE ANY TOXIC OR SIMILAR SUBSTANCES, STONES GREATER THAN 2 INCHES IN DIAMETER, OR ANY WEEDS, STUMPS, ROOTS, AND DEBRIS 2 INCHES OR MORE IN GREATEST DIMENSION.
- TOPSOIL SHALL CONSIST OF THE FOLLOWING GRADATION BY WEIGHT:

| DESCRIPTION | PERCENT RE |
|-----------------------------|------------|
| GRAVELS | 0% TO 10% |
| SAND | 20% TO 70% |
| SILT (0.074 MM TO 0.005 MM) | 20% TO 50% |
| CLAY (<0.005 MM) | 10% TO 30% |
| | |

IF LOCAL SOURCE DOES NOT MEET ABOVE SPECIFICATION, TOPSOIL MAY BE OVED BY CONSTRUCTION QUALITY ASSURANCE MANAGER AS REQUIRED.

MATERIAL FROM THE BORROW SOURCE SHALL BE TESTED IN ACCORDANCE WITH THE FOLLOWING STANDARDS AND FREQUENCIES:

| PARAMETER | STANDARD | FREQUENCY | CRITERIA |
|--------------------|-------------------------|-------------|---|
| GRAIN SIZE | ASTM D422-63 (2007) | 1/10,000 CY | MONITOR CONSISTENCY OF BORROW SOURCE |
| PH | ASTM D2976-71 (2004) | 1/10,000 CY | 6 TO 8 |
| ORGANIC CONTENT | ASTM D2974-07a | 1/10,000 CY | 1% TO 5% |

(SEE ADDITIONAL INFORMATION IN SECTION 5 OF THE DESIGN REPORT.)

2.02 SEED MIXTURES

- THE LIST OF PLANT SPECIES INCLUDED IN THE SEED MIXES TO BE APPLIED TO THE AREAS OF RESTORATION ARE PRESENTED ON DRAWING G-5.2.
- SEED MIXTURES SHALL BE BLENDED BY THE VENDOR AND THE RATIOS OF THE VARIOUS SPECIES SPECIFIED ON DRAWING G-5.2 SHALL BE GUARANTEED BY THE VENDOR.
- SEED MIXTURES SHOULD BE DELIVERED IN ORIGINAL SEALED CONTAINERS. SEEDS IN DAMAGED PACKAGING ARE NOT ACCEPTABLE. CONTAINERS SHOULD BE LABELED WITH THE FOLLOWING INFORMATION:
 - ANALYSIS OF SEED MIXTURE. PERCENTAGE OF PURE SEED. YEAR OF PRODUCTION.

 - NET WEIGHT. DATE WHEN
 - WHEN TAGGED AND LOCATION. NAME AND ADDRESS OF DISTRIBUTOR.
- SEEDS SHALL BE STORED IN WEATHERPROOF AND RODENT-PROOF
- ALL SEEDS SHALL HAVE THE PROPER STRATIFICATION AND/OR SCARIFICATION TO BREAK SEED DORMANCY FOR OTHER THAN FALL

2.03 PLANT STOCK

- THE SHRUB AND SAPLING SPECIES, PLANT TYPES, SIZES, AND PLANTING DENSITIES FOR USE IN HABITAT RESTORATION ARE PRESENTED ON DRAWING
- PLANTS SHALL BE TRUE TO THEIR NAME AS SPECIFIED.
- PLANTS SHALL BE FREE OF INSECTS AND DISEASES AND SHALL SHOW THE APPEARANCE OF HEALTHY GROWTH AND VIGOR. ROOT STOCKS SHALL DISPLAY EVIDENCE OF NEW GROWTH PRIOR TO PLANTING
- ALL PLANT MATERIALS, INCLUDING COLLECTED STOCK, SHALL COMPLY WITH STATE AND FEDERAL LAWS WITH RESPECT TO INSPECTION FOR PLANT DISEASES AND INSECT INFESTATIONS. COLLECTED PLANT MATERIALS SHALL BE OBTAINED IN STRICT COMPLIANCE WITH ANY APPLICABLE WETLAND OR SPECIES PROTECTION PROGRAMS
- EACH SPECIES SHALL BE HANDLED AND PLACED IN A MANNER THAT IS CONSISTENT WITH GOOD TRADE PRACTICE TO VERIFY THE ARRIVAL OF THE PLANTS AT THE SITE IN GOOD CONDITION. PLANTS THAT ARRIVE DRIED OUT, EXPOSED TO EXCESSIVE HEAT, OR HAVE BEEN IN STORAGE FOR EXTENDED PERIODS OF TIME, WILL NOT BE ACCEPTED. IF, UPON INSPECTION, THE PLANTS OR ROOT STOCKS DISPLAY MOLD OR DECAY, THE MATERIAL WILL NOT BE ACCEPTED.
- ALL WOODY SHRUBS AND TREES SHALL HAVE A HEAVY FIBROUS ROOT SYSTEM THAT HAS BEEN DEVELOPED BY PROPER HORTICULTURAL TREATMENT, TRANSPLANTING, AND ROOT PRUNING. ALL SHRUBS AND SAPLINGS SHALL BE CONTAINER GROWN.
- ALL PLUGS, CONTAINERIZED PLANTS, AND ROOT STOCKS THAT ARE TO BE PLACED IN SATURATED OR FLOODED SOIL CONDITIONS SHALL BE PRE-CONDITIONED FOR THIS PLACEMENT BY BEING HELD IN A WET ENVIRONMENT AT THE NURSERY PRIOR TO SHIPMENT TO THE SITE
- ALL PLANT STOCK SHALL BE STORED IN ABOVE GROUND LOCATIONS IN NON-CONSTRUCTION AREAS APPROVED BY THE ENGINEER IF NOT TRANSPLANTED DIRECTLY TO THE RESTORATION AREA. ALL PLANT STOCK SHALL HAVE SOIL PLACED ABOUT ROOTS SUFFICIENT TO PROTECT FROM DESICCATION AND TO PROVIDE NOURISHMENT DURING STORAGE. ALL
 PLANTS STORED IN THE FIELD PRIOR TO INSTALLATION SHALL BE KEPT
 COOL AND SHALL BE SHELTERED FROM THE DRYING EFFECTS OF DIRECT
 SUNLIGHT AND PREVAILING WINDS. PLANTS SHOULD NOT BE SUBJECT TO FREEZING, DRYNG, OR EXCESSIVE HEAT. IT IS THE CONTRACTOR'S RESPONSIBILITY TO SUPPLY ADEQUATE WATER FOR ALL PLANT STOCK TO MAINTAIN IT IN A HEALTHY AND VIGOROUS STATE SUITABLE FOR
- LIVE STAKES WILL BE DORMANT STEM CUTTINGS OF 1 TO 3 INCHES IN DIAMETER AT THE TOP AND AT LEAST 36 INCHES IN LENGTH. CUTTINGS WILL HAVE CLEAN ANGLED CUTS AT THE BOTTOM AND FLAT CUTS AT THE TOP, WITHOUT SPLIT ENDS, AND WILL HAVE AT LEAST TWO LIVE LATERAL BUDS ON THE PORTION OF THE STAKE THAT WILL BE ABOVE—GROUND. TRIM ANY LATERAL BRANCHES

RIVER RUN ROCK WILL GENERALLY BE 6-INCH MEAN DIAMETER ROUNDED STONE WITH A MAXIMUM DIAMETER OF 9 INCHES.

2.05 EROSION CONTROL FABRICS

- PERMANENT EROSION CONTROL MAT WILL BE NORTH AMERICAN GREEN
- TEMPORARY EROSION CONTROL MAT WILL BE NORTH AMERICAN GREEN SC150BN, OR FOUIVALENT.

2.06 GEOTEXTILE

GEOTEXTILE WILL BE MIRAFI FILTERWEAVE 700, OR EQUIVALENT.

PART 3 - EXECUTION

3.01 TOPSOIL PLACEMENT

A. MATERIALS

- 1. PREPARE TOPSOIL AS DESCRIBED IN SECTION 2.01 OF THIS SPECIFICATION.
- VERIFY THAT TOPSOIL IS LOOSELY CONSOLIDATED WITH TILLING, II NECESSARY. THE MATERIAL SHALL NOT CONTAIN CLODS LARGER THAN 2
- REMOVE SURFACE DEBRIS, CLODS, AND STONES GREATER THAN 2 INCHES.
- 4. ESTABLISH A MINIMUM OF 6 INCHES OF TOPSOIL IN SPECIFIED RESTORATION
- 5. DO NOT COMPACT TOPSOIL PRIOR TO SEEDING AND/OR PLANTING.

3.02 SEEDING AND PLANTING

- USE SEED STOCKS CONSISTENT WITH THE LISTINGS PROVIDED ON DRAWING G=5.2 AND IN THE QUANTITIES INDICATED. ALTERNATIVE MIXTURES AND APPLICATION FORMULAS MUST BE REVIEWED AND APPROVED FOR USE BY THE ENGINEER PRIOR TO INSTALLATION. WETLAND SEED IS SPECIFIED UNDER THE WILDFLOWER NATIVE GRASSES AND SEDGES, AND TEMPORARY GRASS HEADINGS IN TABLE A ON DRAWING G-5.2. UPLAND FOREST SEED IS SPECIFIED IN TABLE B ON DRAWING G-5.2. THE APPLICATIONS OF THESE SEED MIXES ARE PRESENTED ON DRAWINGS R-1.1 THROUGH R-1.7. UPLAND SEED MIXES ARE PRESENTED ON DRAWINGS R-1.1 THROUGH R-1.7. UPLAND SEED MIX WILL BE USED TO RESTORE ACCESS ROADS AND STAGING AREAS UNLESS SPECIFIED OTHERWISE BY THE PROPERTY OWNER.
- PERFORM SEEDING WITHIN THE TIME GUIDELINES SPECIFIED IN SUBSECTIONS C AND D OF THIS SECTION.
- SHALLOW DISC AND SUBSEQUENTLY RAKE THE SEEDBED OF THE AREAS TO BE SEEDED TO PROVIDE A UNIFORM AND FIRM SEEDBED, FREE OF ALL LIVE PLANT MATERIALS, INCLUDING PERENNIAL RHIZOMES. IF THE SOIL IS SATURATED, TILLING MAY NOT BE NECESSARY.
- 4. ENSURE THE ENTIRE AREA RECEIVES SEED. RESEED AREAS WITH CAPS IN THE AREAS OF SEEDING IN EXCESS OF 8 SQUARE FEET
- WHERE SATURATED SOILS MAKE THE USE OF MECHANICAL SEEDING EQUIPMENT IMPRACTICAL, THE BROADCAST OR HYDROSEEDING METHODS MAY BE USED WITH THE PRIOR APPROVAL OF THE ENGINEER.
- EMPLOY THE BROADCAST METHOD TO PUT ANNUAL AND SHORT-LIVED PERENNIALS INTO THE RESTORATION AREAS. LIGHTLY RAKE BROADCAST AREAS WITHIN 12 HOURS TO ENSURE PROPER SOIL-SEED CONTACT.
- SEEDING RATES SHALL BE AS SPECIFIED IN THE ATTACHMENTS UNLESS OTHERWISE APPROVED BY THE ENGINEER.
- 8. MARK SEEDED AREAS TO PREVENT INTRUSION BY FOOT TRAFFIC AND/OR
- 9. PERFORM AN INITIAL WATERING OF SEEDED AREAS AT A RATE OF 25,000 GALLONS PER ACRE, AND REPEATED AFTER THE SECOND AND FOURTH WEEKS FOLLOWING SEEDING IF NATURAL RAINFALL IS LESS THAN 1 INCH PER WEEK. THE CONTRACTOR SHALL AVOID CREATING RILLS AND FURROWS AS A RESULT OF WATERING AND MUST REPAIR AND RESEED ANY RILLS AND FURROWS AS A RESULT OF WATERING AND MUST REPAIR AND RESEED ANY RILLS AND FURROWS RESULTING FROM OVER WATERING.

- USE SPECIES, PLANT TYPES, SIZES, AND SPACING DENSITIES AS PRESENTED
- DIG PITS AND BEDS AT LEAST 6 INCHES WIDER AND DEEPER THAN THE PLANT ROOT SYSTEM TO BE INSTALLED IN THAT LOCATION.
- REMOVE NON-BIODEGRADABLE CONTAINERS PRIOR TO PLANTING.
- SET PLANTS INTO THEIR FINAL LOCATIONS FOLLOWING RECOMMENDED HORTICULTURAL PRACTICE FOR THAT SPECIES, TAKING SPECIFIC NOTE TO PLANT EMERGENT PLANTS AT THE SHALLOW END OF THEIR DEPTH TOLERANCES. PLANT HYDROPHYTES IN GROUPINGS TO ESTABLISH VEGETATIVE COMMUNITIES.
- 5. SUPPORT TREE SAPLINGS WITH TWO STAKES AND TWO TIES.
- PROVIDE AND INSTALL WOOD CHIP MULCH BY HAND TO FORM A CONTINUOUS BLANKET OVER THE SOIL SURROUNDING THE PLANT, ROXIMATELY 2 INCHES UNIFORM THICKNESS AT LOOSE MEASUREMENT.
- PERFORM AN INITIAL WATERING OF PLANTED AREAS AT A RATE OF 25,000 GALLONS PER ACRE, AND REPEATED AFTER THE SECOND AND FOURTH
 WEEKS FOLLOWING PLANTING IF NATURAL RAINFALL IS LESS THAN 1 INCH
 PER WEEK. THE CONTRACTOR SHALL AVOID CREATING RILLS AND FURROWS
 AS A RESULT OF WATERING AND MUST REPAIR AND RESEED ANY RILLS AND
- 8. INSTALL LIVE STAKES WITH ANGLED END DOWN AT LEAST 2 FEET INTO THE GROUND BY MANUALLY PUSHING OR DRIVING WITH A WOODEN MAUL. THE STAKE MUST NOT BE SPLIT AND THE BARK SHOULD NOT BE EXCESSIVELY DAMAGED DURING INSTALLATION. DRIVEN STAKES SHOULD BE RECUT TO PROVIDE A NEW FLAT SURFACE. INSTALL STAKES TO AT LEAST 50% OF THEIR LENGTH WITH THE TERMINAL BUD SCAR WITHIN 4 INCHES OF THE TOP LIVE STAKES WILL BE INSTALLED IN TWO PARALLEL ROWS ALONG THE BANK AT 5-FOOT SPACING ON CENTER.

C. ENVIRONMENTAL REQUIREMENTS OF SEEDING AND PLANTING

- DO NOT APPLY SEED SLURRY WHEN WIND CONDITIONS ARE SUCH THAT MATERIALS WOULD BE CARRIED BEYOND DESIGNATED AREAS OR THAT MATERIALS WOULD NOT BE UNIFORMLY APPLIED AND WHEN WIND VELOCITY EXCEEDS 5 MILES PER HOUR.
- 2. SEEDING ACTIVITIES SHOULD NOT BE CARRIED OUT ON DAYS WITH HEAVY PRECIPITATION WHICH WILL RESULT IN THE WASHING OF SEED INTO THE BODY OF WATER WHERE THEY WILL NOT SURVIVE.
- DO NOT INSTALL PLANT LIFE WHEN THE TEMPERATURE MAY RISE ABOVE 90
- DO NOT INSTALL PLANT LIFE WHEN THE WIND VELOCITY EXCEEDS 30 MILES PER HOUR.

D. SEQUENCING AND SCHEDULING

- SCHEDULE TOPSOIL PLACING TO PERMIT SEEDING AND PLANTING OPERATIONS UNDER OPTIMUM GROWING CONDITIONS DURING NORMAL PLANTING SEASONS.
- 2. INSTALL BARE ROOT WOODY PLANTS WHILE STILL DORMANT BETWEEN FEBRUARY 1 AND APRIL 1 IF GROUND IS NOT FROZEN OR BUDS HAVE NOT BROKEN DORMANCY. FALL PLANTING AFTER OCTOBER 15 IS ACCEPTABLE ONLY WITH SPECIES APPROVED BY THE ENGINEER WITH ROOT-BALLED OR CONTAINERIZED MATERIAL ONLY.
- 3. SHRUBS SHALL BE CONTAINER-GROWN AND INSTALLED AFTER MAY 15 AND PRIOR TO GROUND FREEZE. SEEDS MAY BE PLANTED AT ANY TIME OF THE YEAR EXCEPT BETWEEN AUGUST 1 AND OCTOBER 1.
- PERFORM SEEDING OPERATIONS FOR PERMANENT COVER BETWEEN APRIL 1. OR AS SOON THEREATER AS THE SOIL CAN BE WORKED, AND JULY 30.
 SEEDING MAY ALSO BE DONE FROM OCTOBER 1 TO FREEZE-UP. SEEDING IS
 NOT RECOMMENDED BETWEEN AUGUST 1 AND OCTOBER 1.

E. VEGETATION MAINTENANCE

- MAINTAIN PLANTED AREAS UNTIL ACCEPTED BY THE ENGINEER.
 MAINTENANCE RESPONSIBILITIES BEGIN IMMEDIATELY AFTER PLANTING AND
 CONTINUE THROUGH AT LEAST THREE FULL GROWING SEASONS FOLLOWING
- MAINTENANCE RESPONSIBILITIES INCLUDE CONTROL OF HERBIVORES AND OTHER VECTORS THAT THREATEN THE ESTABLISHMENT OF THE DESIRED PLANT COMMUNITY; ACTS OF VANDALISM RESULTING IN DAMAGE TO PLANTED VEGETATION; AND ACTS OF NATURE RESULTING IN EROSIONS, FIRES, WIND DAMAGE, ICE STORMS, AND SIMILAR SITUATIONS. THE CONTRACTOR SHALL TAKE NECESSARY ACTION TO CORRECT AND RESTORE
- 3. NOTIFY THE ENGINEER PRIOR TO AND FOLLOWING ANY MAINTENANCE
- 4. AT A MINIMUM, PERFORM MAINTENANCE IN THE SPRING AND FALL BEFORE OPTIMAL PLANTING AND SEEDING SEASON.
- REPLACE DEAD OR UNHEALTHY PLANTS WITH PLANTS OF THE SAME SIZE AND SPECIES AS SPECIFIED AND PLANTED IN THE NEXT GROWING SEASON AND SUBJECT TO MAINTENANCE EFFORTS TO ASSURE THEIR SURVIVAL. SPECIES SUBSTITUTIONS WILL BE ALLOWED WITH ENGINEER APPROVAL.

- 1. MARK SEEDED AND PLANTED AREAS TO PREVENT INTRUSION BY FOOT TRAFFIC AND/OR EQUIPMENT.
- 2. INSTITUTE MEASURES TO PROTECT COMPLETED LANDSCAPE AREAS.

3.03 PLACEMENT OF EROSION CONTROL MAT

- INSTALL EROSION CONTROL MATS OVER SEEDED AREAS AND KEYED IN WITH ROCK OR SOIL AT THE TOP, BOTTOM, AND UPSTREAM ENDS.
- OVERLAP ADJACENT MATS BY AT LEAST 3 FEET WITH UPSTREAM MATS OVER DOWNSTREAM MATS AND TOP OF BANK MATS OVER LOWER BANK MATS.
- C. USE LIVE, BIODEGRADABLE STAKES TO ANCHOR THE MAT, WHERE SPECIFIED.
- D. INSTALL WOODY PLANTINGS THROUGH THE MATS
- E. STAKE MATS IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.

STEPHEN GARBACIAK JR. SCALE(S) AS INDICATED USE TO VERIFY FIGURE MICHIGAN SDG F ARCADIS ENTITY IDENTIFIED IN THE TITLE BLOCK AND MAY IN WHOLE OR IN PART WITHOUT THE EXPRESS WRITTEN PERMISSION OF SAME IS DRAWING IS THE PROPERTY OF THE NOT BE REPRODUCED OR ALTERED SCALE



ARCADIS U.S., INC.

PLAINWELL NO. 2 DAM AREA TCRA FINAL DESIGN REPORT

GENERAL NOTES AND SPECIFICATIONS

JULY 2009 **ARCADIS** 30 W. MONROE ST. **SUITE 1710** HICAGO, IL 60448-2404 TEL. 312.332.4937

G-5.1

| | | | | | | | D UPLAND SEED MIX | | _ | | | PLANTING SCHEDU | | | | | |
|----------------------------|-----------------------------|---------------|------------------|---------------------------------------|------------------|----------------------------|---------------------------|---------------|---------------------------|---------------------|---|--------------------|--------------|-----------------------------|------------------------------|--|--|
| COMMON NAME | SCIENTIFIC NAME | | | FORESTED | FORESTED | COMMON NAME | SCIENTIFIC NAME | PLANTING ZONE | SPECIES | PLANT TYPE | SIZE | NUMBER TO | DENSITY | SPACING | COMMENTS | | |
| | | INDICATOR | | WETLAND | UPTLAND | TEMPORARY GRASSES: | 50% | | | | | BE PLANTED | | | | | |
| | | STATUS (1) | | | | SEED OATS | AVENA SATTIVA | | | · | | | | | | | |
| REES: | | | <u> </u> | | | INDIAN TOBACCO | LOBELLA INFLATA | EMERGENT | HERBACEOUS | SEED | NA | NA . | 30 LBS/ACRE | RANDOM | BROADCAST OR HYDROSEEDED | | |
| RIVER BIRCH | BETULA NIGRA | FACW | | X | | ANNUAL RYE | LOLIUM MULTIFORUM | WETLANDS | SEE TABLE A | | | | | | | | |
| ASTERN REDBUD | CERCIS CANADENSIS | FACU | | | X | NATIVE GRASSES AND SEDGES: | 30% | | | | | | | | | | |
| BLACK WALNUT | JUGLANS NIGRA | FACU | | | X | THICKSPIKE WHEATGRASS | AGROPYRON DASYSTACHYUM | FORESTED | HERBACEOUS | SEED | NA | NA | 30 LBS/ACRE | RANDOM | BROADCAST OR HYDROSEEDED | | |
| SYCAMORE | PLATANUS OCCIDENTALIS | FACW | | X | | CANADA BLUEJOINT | CALAMAGROSTIS CANADENSIS | WETLANDS | SEE TABLE A | 1 | | | | | | | |
| SWAMP WHITE OAK | QUERCUS BICOLOR | FACW+ | | X | | PRAIRIE OVAL SEDGE | CAREX BICKNELLI | | | | | | | | | | |
| PIN OAK | QUERCUS PALUSTRIS | FACW | | X | | PLAINS OVAL SEDGE | CAREX BREVIOR | | SHRUBS: | | | | | | | | |
| RED OAK | QUERCUS RUBRA | FACU | | | X | SAND BRACTED SEDGE | CAREX MUHLENBERGII | | ALNUS INCANA | 1-GALLON CONTAINER | >18-IN HEICHT | LOCATION-SPECIFIC, | 225/ACRE | CLUMPS OF 2-3 SAME SPECIES, | EVEN DISTRIBUTION AMONG SPEC | | |
| ANERICAN ELM | ULMUS AMERICANA | FACW- | | | x | CANADA WILD RYE | ELYMUS CANADENSIS | | CEPHALANTHUS OCCIDENTALIS | | | BASED ON AREA | | RANDOMLY DISTRIBUTED BUT AT | | | |
| SHRUBS: | | | | | | JUNEGRASS | KOLERIA MACRANTHA | | CORNUS AMOMUM | 1-GALLON CONTAINER | | | | LEAST 5-FT APART | | | |
| SPECKLED ALDER | ALNUS INCANA | OBL | 1 | X | | LITTLE BLUESTEM | SCHIZACHYRIUM SCOPARIUM | | CORNUS SERICEA | 1-GALLON CONTAINER | | 1 | | | - | | |
| BLACK CHOKECHERRY | ARONIA MELANCARPA | FACW- | | | x | INDIAN GRASS | SORGHASTRUM NUTANS | | SALIX DISCOLOR | 1-GALLON CONTAINER | | | | | | | |
| BUTTONBUSH | CEPHALANTHUS OCCIDENTIALIS | OBL | | X | 1 | SAND DROPSEED | SPOROBOLUS CRYPTANDRUS | | SAMBUCUS CANADENSIS | | 1 | <u> </u> | | | † | | |
| REDOSIER DOGWOOD | CORNUS SERICEA | FACW | * | X | | NATIVE WILDFLOWERS: | 20% | | | | - | | | | | | |
| ALTERNATE-LEAF DOGWOOD | CORNUS ALTERNIFOLIA | NI | | | x | THIMBLEWEED | ANEMONE VIRGIANA | | SAPLINGS: | | - | | | | | | |
| SILKY DOGWOOD | CORNUS AMOMUM | FACW+ | | X | | COMMON MILKWEED | ASCLEPIAS SYRIACA | | BETULA NIGRA | 5-GALLON CONTAINER. | SAR-IN HEICHT | LOCATION-SPECIFIC | 75/ACDE | CLUMPS OF 2-3 SAME | EVEN DISTRIBUTION AMONG SPE | | |
| GRAY-STEM DOGWOOD | CORNUS RACEMOSA | NI | | -71 | x | BUTTERFLY WEED | ASCLEPIAS TUBEROSE | | BETOER WORK | OR ROOT BALLED | >1~IN D | BASED ON AREA | 75/ACKE | SPECIES, RANDOMLY | EVEN DISTRIBUTION AMONG STE | | |
| NORTHERN SPICEBUSH | LINDERA BENZOIN | FACW- | <u> </u> | | x | SMOOTH ASTER | ASTER LAEVIS | - | QUERCUS BICOLOR | 5-GALLON CONTAINER. | | BASED ON AREA | | DISTRIBUTED BUT AT | | | |
| PUSSY WILLOW | SALIX DISCOLOR | FACW | | Y | ^ | ARROW-LEAVED ASTER | ASTER SAGITTIFOLIUS | | QUERCOS BIODEOR | OR ROOT BALLED | >1-IN D | | | LEAST 10-FT APART | | | |
| ELDERBERRY | SAMBUCUS CANADENSIS | FACW- | | Y | | LANCELEAF COREOPSIS | COREOPSIS LANCEOLATA | | PLATANUS OCCIDENTALIS | 5-GALLON CONTAINER. | | | | LEAST TO-FT AFART | | | |
| WLDFLOWERS: | SAMBOCOS CANADENSIS | 1700 | 3 LBS /ACRE | 4.5 LBS/ACRE | | TALL COREOPSIS | COREOPSIS TRIPTERIS | ļ-· | PERTAINOS OCCIDENTALIS | OR ROOT BALLED | >1-IN D | | | | | | |
| NEW ENGLAND ASTER | ASTER NOVAE-ANGLIAE | FACW | y LBS/ ACKE | Y | | PRAIRIE TICK TREFOIL | DESMODIUM ILLINOENSE | l} | QUERCUS PALUSTRIS | 5-GALLON CONTAINER. | | | | | | | |
| TALL COREOPSIS | COREOPSIS TRIPTERIS | FAC | + | + | | FLOWERING SPURGE | EUPHORBIA COROLLATA | | QUERCUS PALOSTRIS | OR ROOT BALLED | | | | | | | |
| JOE-PYE-WEED | EUPATORIUM MACULATUM | OBL | +0 | 10 | - | | | J | | UR RUUT BALLED | >1-IN D | | | | | | |
| BONESET | EUPATORIUM PERFOLIATUM | FACW+ | + | • | - | ROUNDHEAD BUSHCLOVER | LESPEDEZA CAPITATA | FORFOTER | UEDDACEOUE | CEED | 114 | | 70 LDC (10DE | DANDON | DOLLDOLCT OF HUDDOCCCOC | | |
| | LIATRIS SPICATA | FAC | 0 - | 1.0 | 1 | ROUGH BLAZING STAR | LIATRIS ASPERA | FORESTED | HERBACEOUS | SEED | NA | NA | 30 LBS/ACRE | RANDOM | BROADCAST OR HYDROSEEDED | | |
| DENSE BLAZINGSTAR | | | 10 | 1 | 1 | LUPINE | LUPINUS PERENNIS | UPLANDS | SEE TABLE B | | | | | | | | |
| MOUNTAIN MINT | PYCNANTHEMUM VIRGINIANUM | FACW+ | + | \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ | <u> </u> | BERGAMOT, BEE BALM | MONARDA FISTULOSA | l | 64.51.55 | | | | / | | | | |
| GREEN-HEADED CONEFLOWER | RUDBECKIA LACINIATA | FACW+ | AF LDG (AADE | A LDC (LODE | | HORSE MINT | MONARDA PUNCTATA | | SHRUBS: | 1-GALLON CONTAINER | | LOCATION-SPECIFIC | 225/ACRE | CLUMPS OF 3 SAME | EVEN DISTRIBUTION AMONG SPE | | |
| NATIVE GRASSES AND SEDGES: | 0.057.000 | | 15 LBS/ACRE | 9 LBS/ACRE | | EVENING PRIMROSE | OENOTHERA BIENNIS | | ARONIA MELACARPA | 1-GALLON CONTAINER | | BASED ON AREA | | SPECIES, RANDOMLY | | | |
| WETLAND SEDGES | CAREX SPP. | UPL - OBL | X | X | | YELLOW CONEFLOWER | RATIBITA PINNATA | | CORNUS ALTERNIFOLIA | 1-GALLON CONTAINER | | | | DISTRIBUTED BUT AT | | | |
| SWITCH GRASS | PANICIUM VIRGATUM | FAC+ | X | X | | BLACK-EYED SUSAN | RUDBECKIA HIRTA | | CORNUS RACEMOSA | 1-GALLON CONTAINER | | | _ | LEAST 5-FT APART | | | |
| WOOL GRASS | SCIRPUS CYPERINUS | OBL | X | | | PRAIRIE DOCK | SILPHIUM TEREBINTHINACEUM | | LINDERA BENZOIN | 1-GALLON CONTAINER | >18-IN - HEIGHT | | | | | | |
| PRAIRIE CORD GRASS | SPARTINA PECTINATA | FACW+ | X | X | | STIFF GOLDENROD | SOLIDAGO RIGIDA | | | | | | | | | | |
| TEMPORARY GRASSES: | | | 15 LBS/ACRE | 16.5 LBS/ACRE | | SHOWY GOLDENROD | SOLIDAGO SPECIOSA | | SAPLINGS: | | | | | | | | |
| SEED OATS | AVENA SATIVA | NI | X | X | | HOARY VERVAIN | VERBEBA STICTA | ł L | QUERCUS RUBRA | 5-GALLON CONTAINER, | | LOCATION-SPECIFIC | 75/ACRE | CLUMPS OF 3 SAME | EVEN DISTRIBUTION AMONG SPEC | | |
| ANNUAL RYE | LOLIUM MULTIFLORUM | N! | X | X | | AMERICAN VETCH | VICIA AMERICANA | { | | OR ROOT BALLED | >1-IN D | BASED ON AREA | | SPECIES, AT LEAST | | | |
| AMERICAN SLOUGH GRASS | BECKMANNIA SYZIGACHNE | OBL |] X | X | | TOTAL POUNDS PER ACRE | 30 LBS. | j | CERCIS CANADENSIS | 5-GALLON CONTAINER, | | | | 10-FT APART | | | |
| MET AND INDICATOR CT. T.C. | | | | | | | | | | | >1-IN D | | | | | | |
| WETLAND INDICATOR STATUSE | R ALMOST ALWAYS (ESTIMATED | DDOD ADII 17~ | ZOOM) THIDGO N | ATURAL CONDITION | IC IN | | | | JUGLANS NIGRA | 5-GALLON CONTAINER, | >48-IN HEIGHT; | | | | | | |
| WETLANDS. | N ALMOST ALTIATS (ESTIMATED | FRUDABILIT | JOBA UNDER N | TORAL CONDITION | 43 IN | | | | | | >1-IN D | | | | | | |
| TIC ICATOS. | | | | | | | | L | ULMUS AMERICANA | 5-GALLON CONTAINER, | >48-IN HEIGHT; | | | | | | |
| | USUALLY OCCUR IN WETLANDS (| COTIVATED D | 000 ADULTY 676 | 0000 BUT 00040 | MANAGE | | | | | OR ROOT BALLED | >1-!N D | | | 1 | | | |

NOTE:

ACRONYMS: LBS = POUNDS NA = NOT APPLICABLE EL. = ELEVATION

UPL=OBLIGATE UPLAND; OCCUR IN WETLANDS IN ANOTHER REGION, BUT OCCUR ALMOST ALWAYS (ESTIMATED PROBABILITY >99%) UNDER NATURAL CONDITIONS IN NON-WETLANDS IN THE REGION SPECIFIED.

A POSITIVE (+) OR NEGATIVE (-) SIGN USED WITH THE INDICATOR STATUS MORE SPECIFICALLY DEFINES THE REGIONAL FREQUENCY OF OCCURRENCE IN WETLANDS.

FACW=FACULTATIVE WETLAND; USUALLY OCCUR IN WETLANDS (ESTIMATED PROBABILITY 67%-99%), BUT OCCASIONALLY FOUND IN NON-WETLANDS.

FAC=FACULTATIVE; EQUALLY LIKELY TO OCCUR IN WETLANDS OR NON-WETLANDS (ESTIMATED PROBABILITY 34%-66%).

FACU=FACULTATIVE; USUALLY OCCUR IN NON-WETLANDS (ESTIMATED PROBABILITY 67%-99%), BUT OCCASIONALLY

THE POSITIVE SIGN INDICATES A FREQUENCY TOWARD THE HIGHER END OF THE CATEGORY (MORE FREQUENTLY FOUND

A NEGATIVE SIGN INDICATES A FREQUENCY TOWARD THE LOWER END OF THE CATEGORY (LESS FREQUENTLY FOUND IN

NO INDICATES THAT THERE IS NO INDICATOR STATUS FOR THE SPECIES.

FOUND IN WETLANDS (ESTIMATED PROBABILITY 1%-33%).

REFERENCES:
(1) 1996 NATIONAL LIST OF VASCULAR PLANTS THAT OCCUR IN WETLANDS. UNITED STATES FISH AND WILDLIFE SERVICE, URL: HTTP://WWW.FWS.GOV/

| | | | | | i - | | | Professional Eng | heer's Name | | | | |
|-------------------|--------------------|---------------|-----------|-------------|---|--|----------|----------------------------|-------------|--------------|--|--|--|
| i | | | | | | | \vdash | STEPHEN GARBACIAK JR. | | | | | |
| 004 | LE(S) AS INDICATE | | | | - | | | Professional Englass's No. | | | | | |
| SCA | ILE(S) AS INDICATE | U | | | | | | 6201046373 | | | | | |
| | | | | | | | | | | | | | |
| | | | · · · · · | | | | 1 | State | Date Signed | Project Mgr. | | | |
| THIS BAR | | USE TO VERIFY | | | | | - | MICHIGAN | | SDG | | | |
| REPRESENTS ONE | | FIGURE | No. | Date | Revisions | Ву | Ckd | MICHIGAN | <u> </u> | 300 | | | |
| INCH ON THE | | REPRODUCTION | THES DE | AWING IS TI | E PROPERTY OF THE ARCADIS ENTITY IDENTIFIED IN THE TITLE BLOCK A | UND MAY | r | Designed by | Drawn by | Chacked by | | | |
| ORIGINAL DRAWING: | | SCALE | NO | T BE REPRO | DUCED OR ALTERED IN WHOLE OR IN PART WITHOUT THE EXPRESS WRITE PERWISSION OF SAME. | TEN | | ANE | AGS | ANE | | | |
| | | - | | | • | | | | | | | | |



KALAMAZOO RIVER STUDY GROUP • ALLIED PAPER, INC/PORTAGE CREEK/KALAMAZOO RIVER SUPERFUND SITE PLAINWELL NO. 2 DAM AREA TCRA FINAL DESIGN REPORT

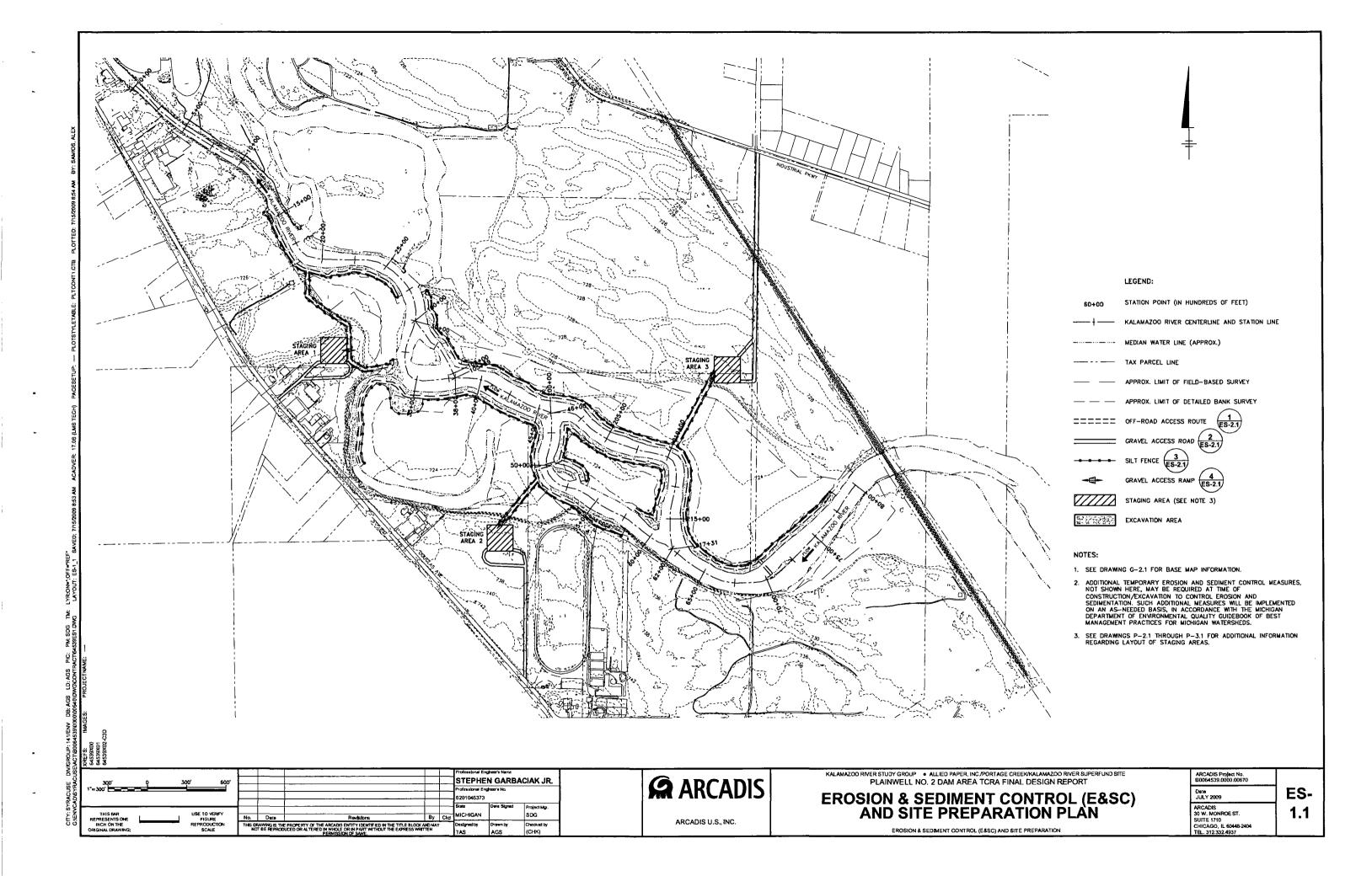
GENERAL NOTES AND SPECIFICATIONS

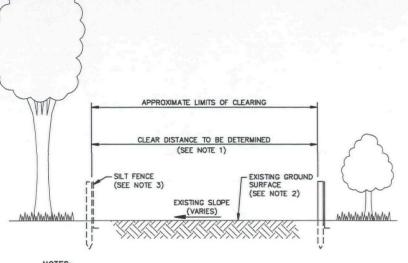
Date JULY 2009 ARCADIS 30 W. MONROE ST. SUITE 1710 CHICAGO, IL 60448-2404

ARCADIS Project No B0064539.0000.00670

G-5.2

ARCADIS U.S., INC.



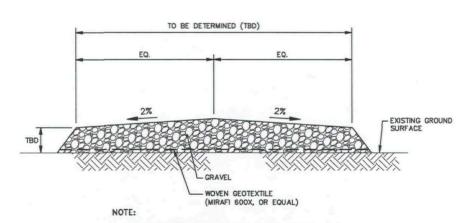


NOTES:

- EXISTING VEGETATION SHALL BE CLEARED TO THE MINIMUM WIDTH NECESSARY TO PROVIDE ADEQUATE EQUIPMENT ACCESS. ACTUAL WIDTH OF CLEARING AND CLEAR DISTANCE BETWEEN SILT FENCES TO BE DETERMINED PRIOR TO START OF CONSTRUCTION BASED ON SPECIFIC TYPE OF OFF-ROAD VEHICLES PROPOSED FOR USE.
- OFF-ROAD VEHICLES WILL TRAVEL OVER EXISTING (CLEARED) GROUND SURFACE. AMEND EXISTING GROUND SURFACE WITH GRAVEL AND/OR WOOD CHIPS AS NECESSARY TO FACILITATE TRAVEL.
- 3. SILT FENCE SHALL BE INSTALLED ALONG BOTH SIDES OF OFF-ROAD VEHICLE ACCESS ROUTES AS SHOWN ON DRAWING ES-1.1, UNLESS SHOWN OTHERWISE ON PLANS. SILT FENCE WILL NOT BE INSTALLED ALONG ROAD EDGES IMMEDIATELY ADJACENT TO EXCAVATION AREAS. POSITION SILT FENCE STAKES ON DOWNHILL SIDE OF FABRIC AND ANCHOR BOTTOM OF FABRIC IN ACCORDANCE WITH THE DRAWINGS AND SPECIFICATIONS AND STANDARD INSTALLATION PRACTICES.

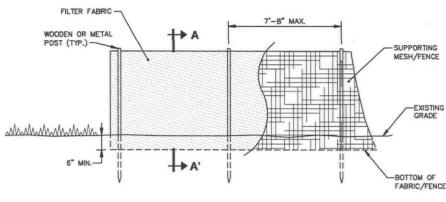
OFF-ROAD ACCESS ROUTE

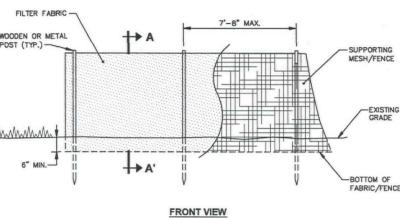
NOT TO SCALE

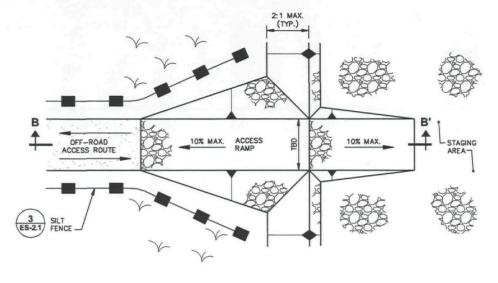


WIDTH AND THICKNESS OF GRAVEL ACCESS ROAD SHALL BE DETERMINED PRIOR TO START OF CONSTRUCTION BASED ON ANTICIPATED VEHICLE LOADING, EXISTING GROUND CONDITIONS, AND ANTICIPATED DURATION OF USE.

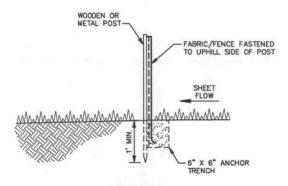
GRAVEL ACCESS ROAD







PLAN

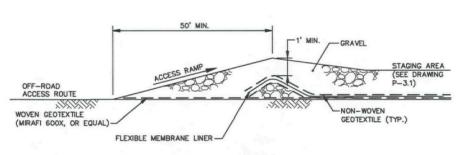


SECTION A-A'

NOTES:

- SILT FENCE SHALL MEET THE THE REQUIREMENTS FOR FILTER FENCE, AS PROVIDED IN THE LATEST VERSION OF THE MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY GUIDEBOOK OF BEST MANAGEMENT PRACTICES FOR MICHIGAN WATERSHEDS.
- SILT FENCE SHALL BE INSPECTED AND MAINTAINED IN ACCORDANCE WITH THE MDEQ BMP GUIDEBOOK.





SECTION B-B'

GRAVEL ACCESS RAMP NOT TO SCALE

STEPHEN GARBACIAK JR. SCALE(S) AS INDICATED USE TO VERIFY FIGURE REPRODUCTION SCALE SDG HIS DRAWING IS THE PROPERTY OF THE ARCADIS ENTITY IDENTIFIED IN THE TITLE BLOCK AND MAY NOT BE REPRODUCED OR ALTERED IN WHOLE OR IN PART WITHOUT THE EXPRESS WRITTEN

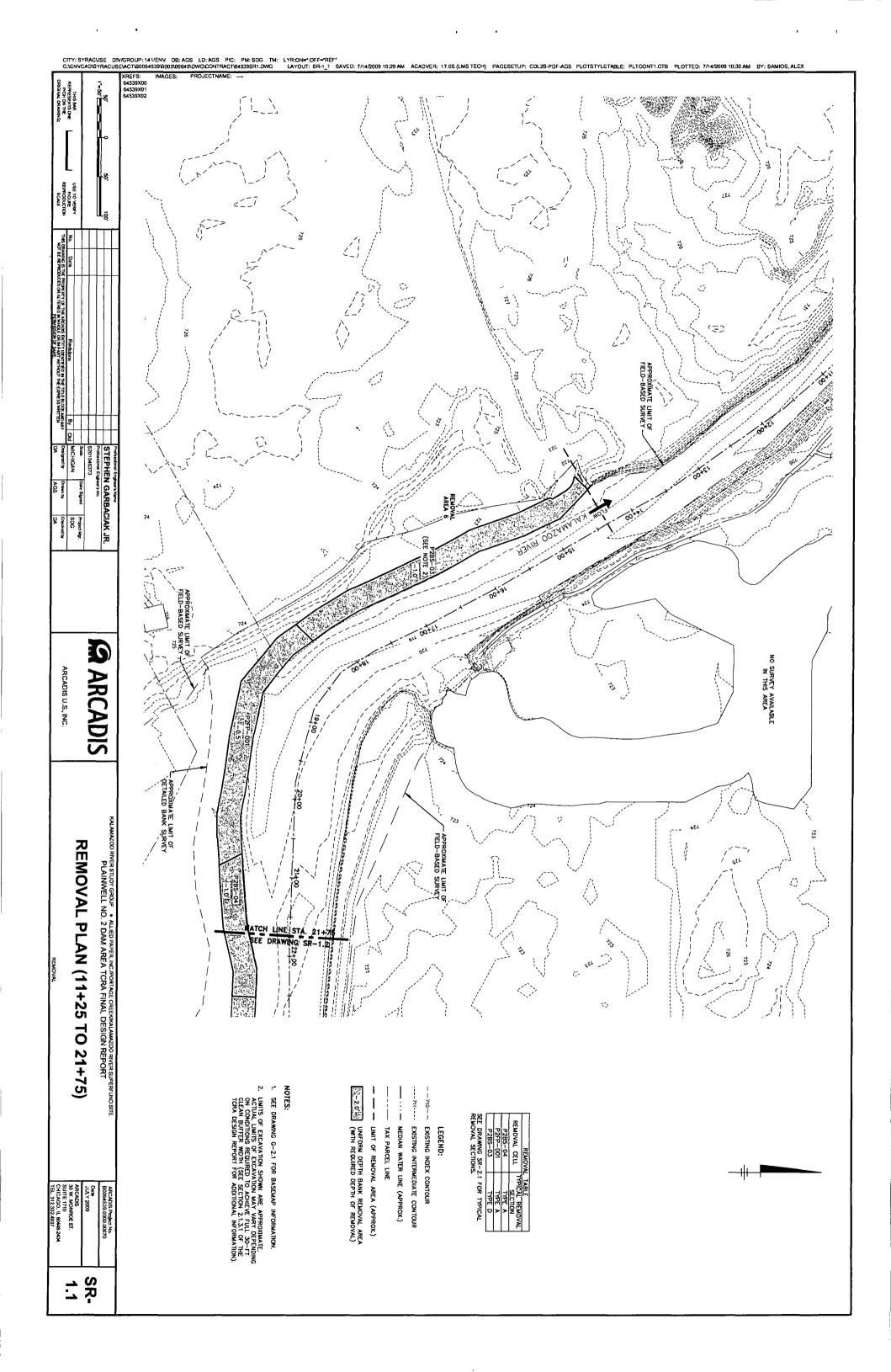
ARCADIS ARCADIS U.S., INC.

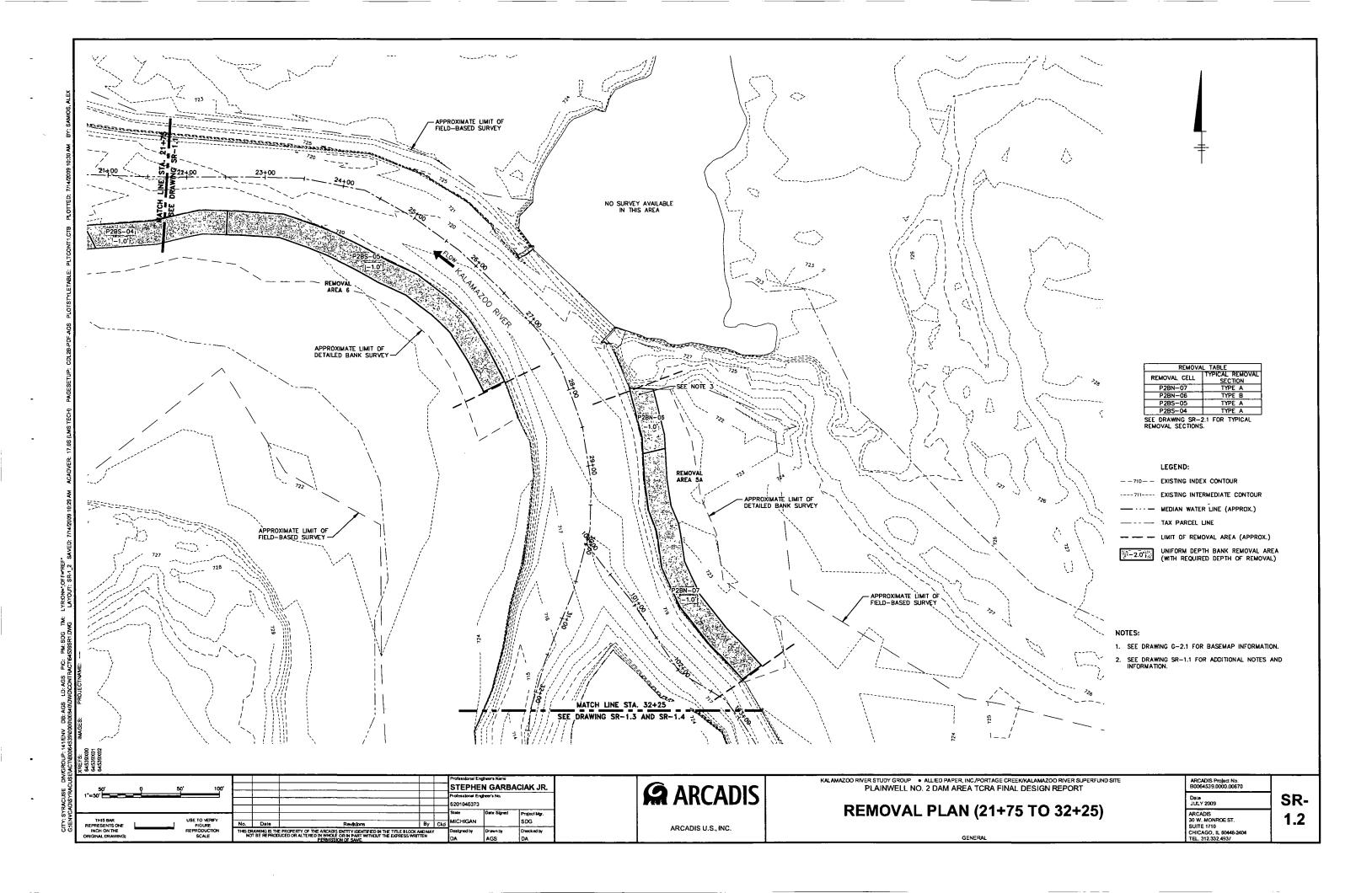
KALAMAZOO RIVER STUDY GROUP • ALLIED PAPER, INC/PORTAGE CREEK/KALAMAZOO RIVER SUPERFUND SITE PLAINWELL NO. 2 DAM AREA TCRA FINAL DESIGN REPORT

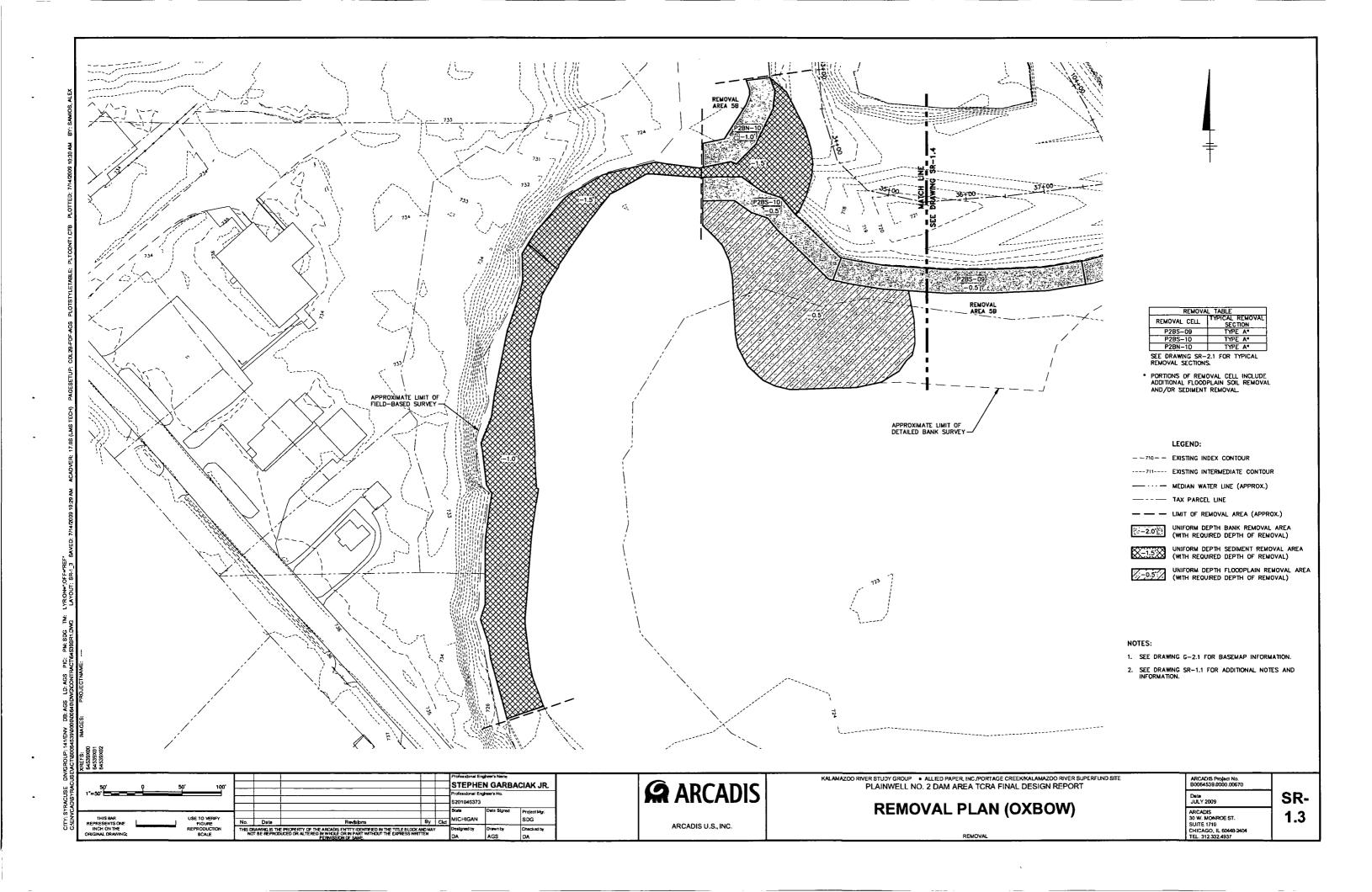
EROSION & SEDIMENT CONTROL (E&SC) AND SITE PREPARATION DETAILS

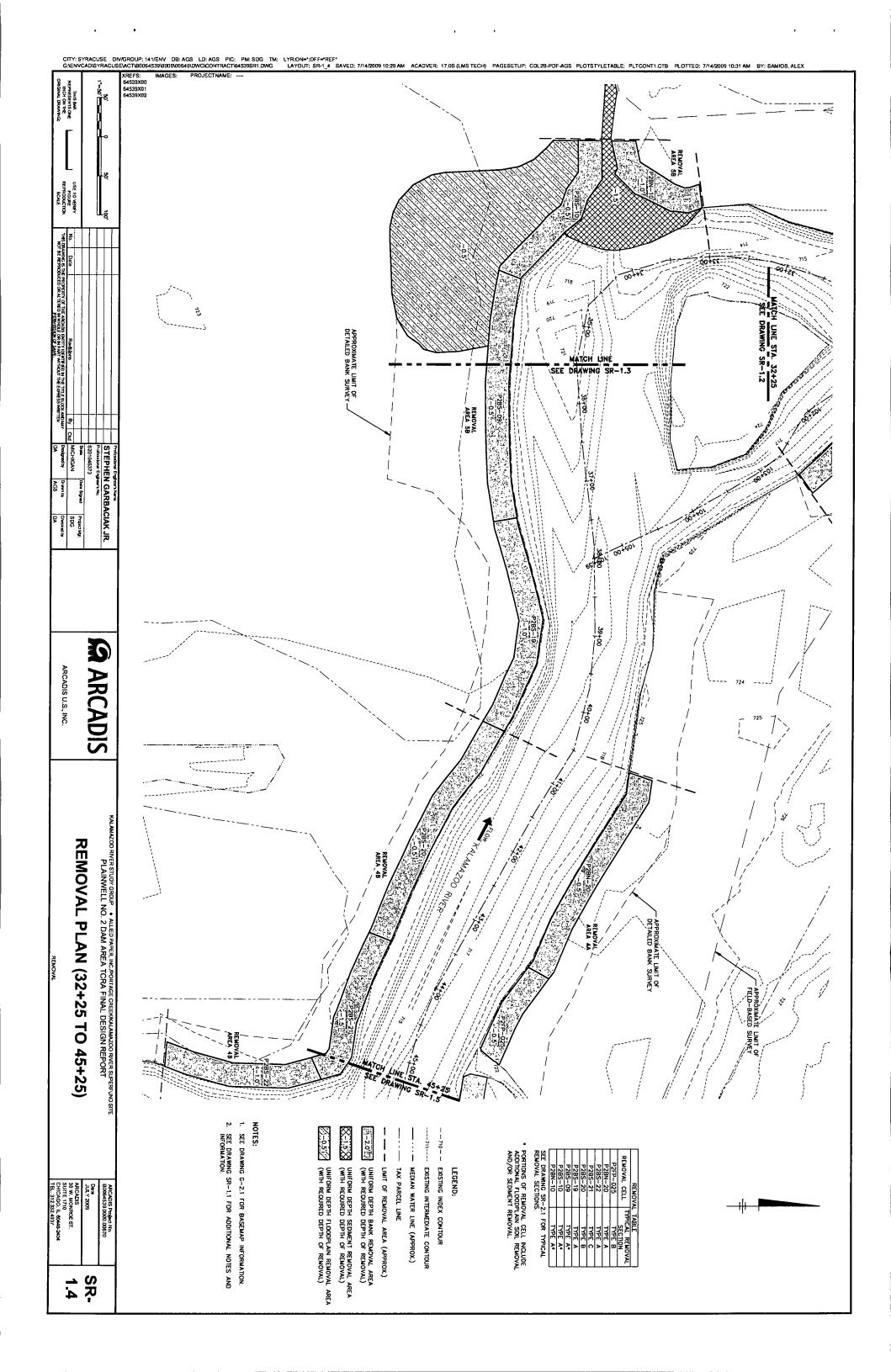
EROSION & SEDIMENT CONTROL (E&SC) AND SITE PREPARATION

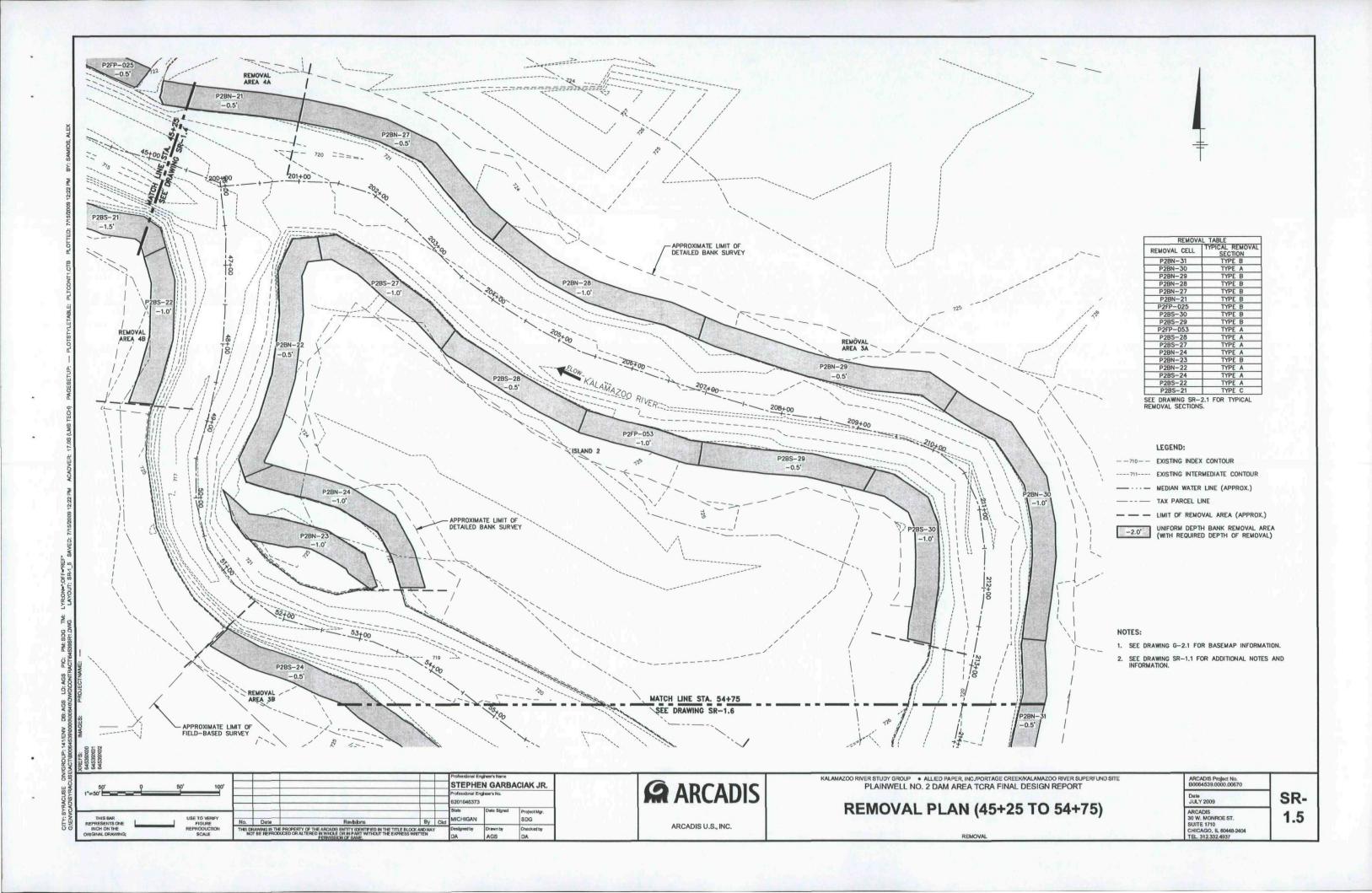
ARCADIS Project No. B0064539.0000.00670 ES-Date JULY 2009 ARCADIS 30 W. MONROE ST. 2.1 SUITE 1710 CHICAGO, IL 60448-2404 TEL. 312.332.4937

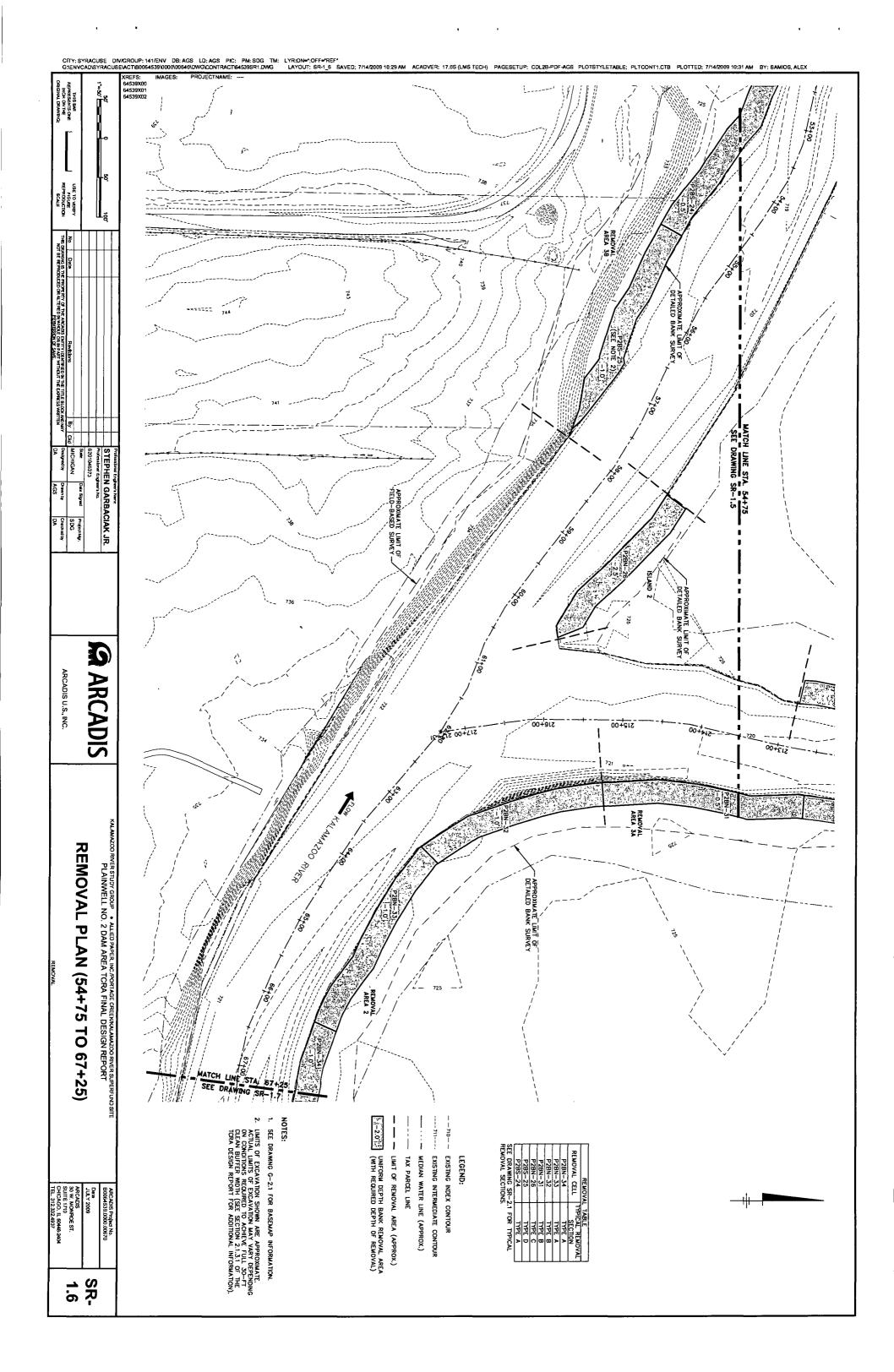


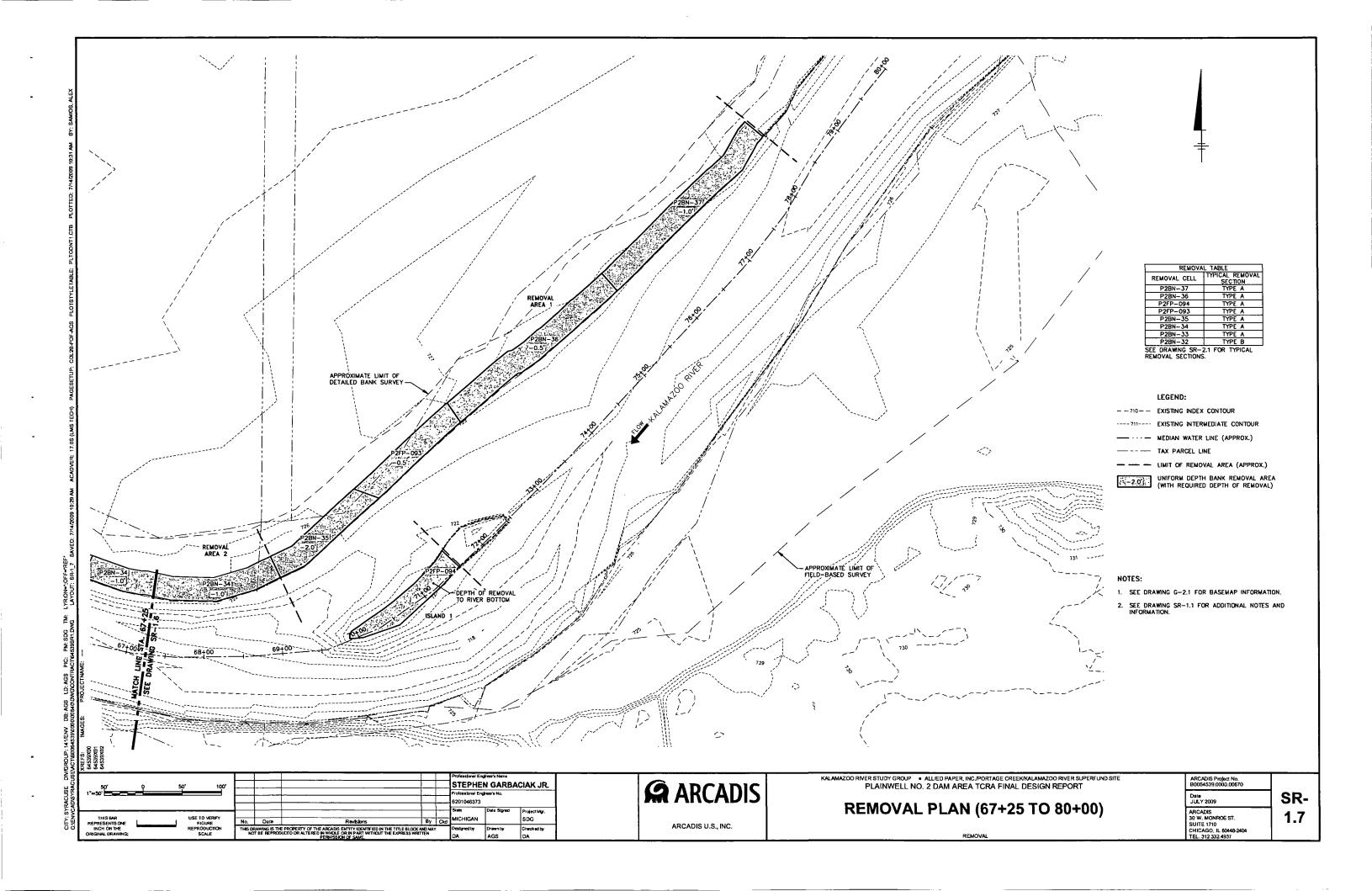


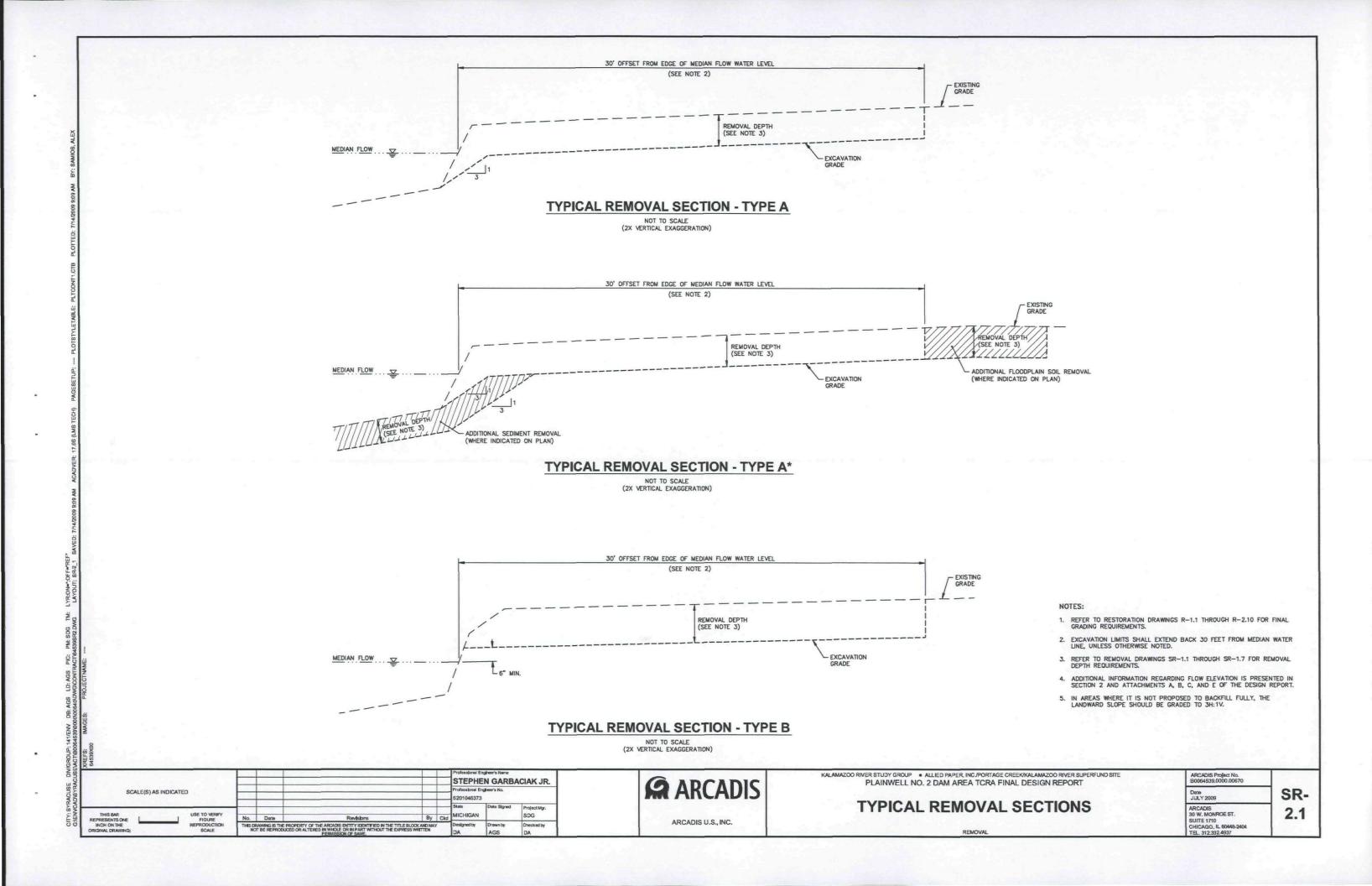


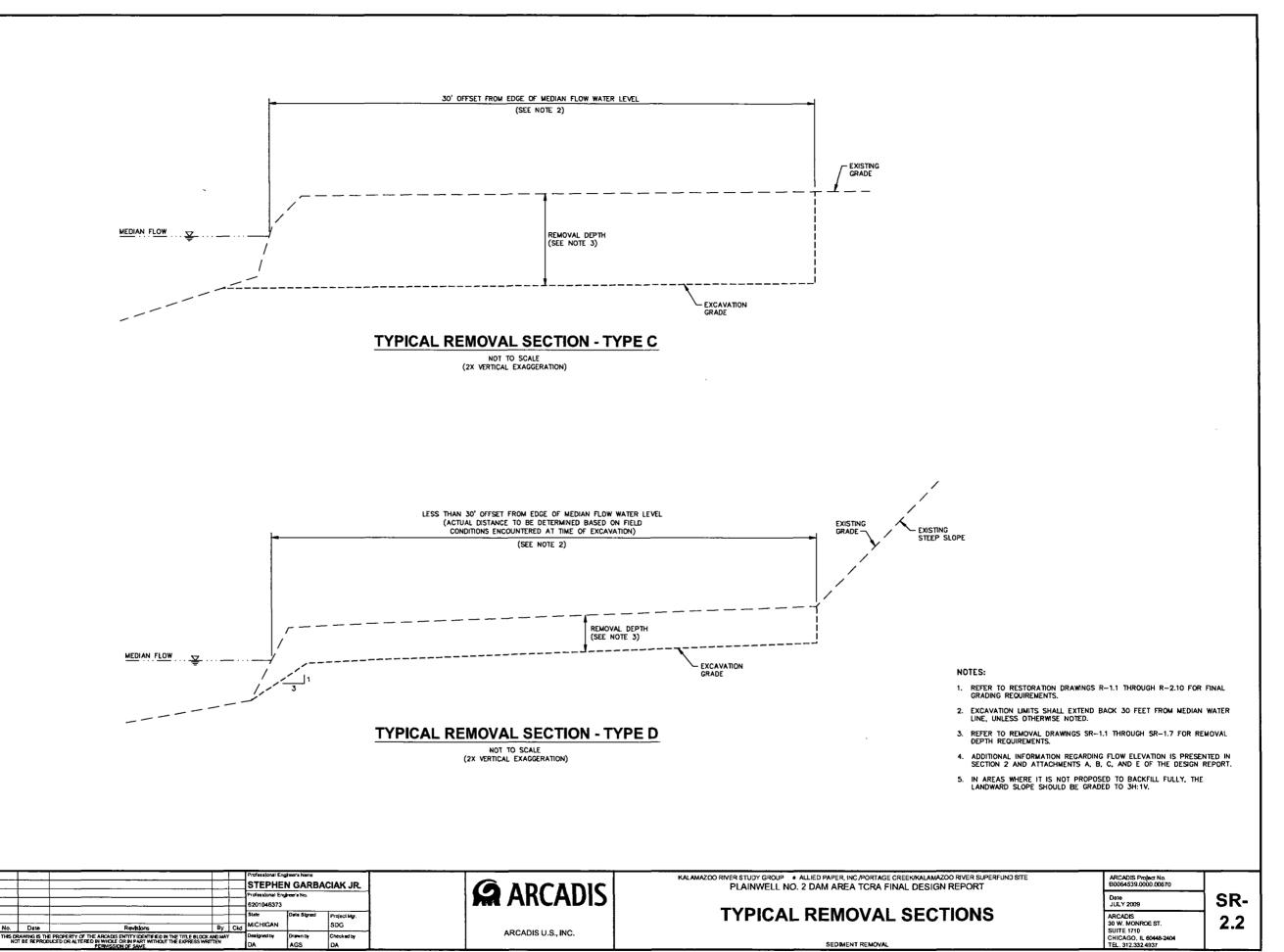






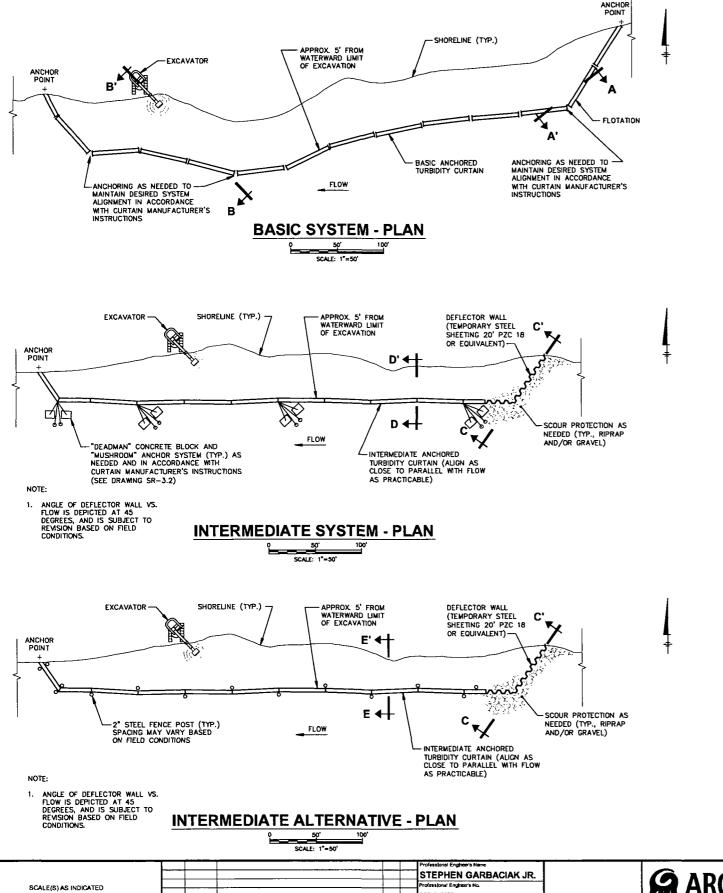






SEDIMENT REMOVAL

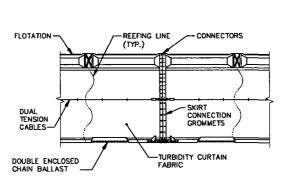
USE TO VERIFY FIGURE REPRODUCTION SCALE



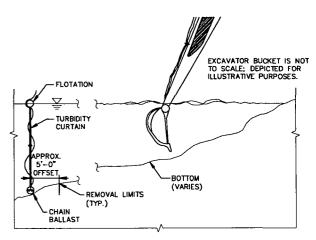
MICHIGAN

HIS DRAWING IS THE PROPERTY OF THE ARCADIS ENTITY IDENTIFIED IN THE TITLE BLOCK AND MAY NOT BE REPRODUCED OR ALTERED IN WHOLE OR IN PART WITHOUT THE EXPRESS WRITTEN

SDG

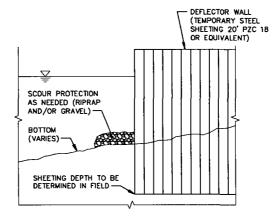


SECTION A-A' NOT TO SCALE

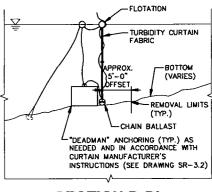


SECTION B-B'

NOT TO SCALE



SECTION C-C' NOT TO SCALE



SECTION D-D' NOT TO SCALE

-FLOTATION TURBIDITY CURTAIN 2° STEEL FENCE POST (SEE DRAWING SR-3.2) (VARIES) REMOVAL LIMITS -CHAIN BALLAST

GENERAL NOTES:

- RESUSPENSION CONTROL SYSTEMS SHOWN ARE CONCEPTUAL IN NATURE AND ARE BASED ON INFORMATION PROVIDED BY MANUFACTURER.
- RESUSPENSION SYSTEMS SHOWN MAY BE ADJUSTED IN THE FIELD BY THE CONTRACTOR BASED ON ACTUAL ENCOUNTERED CONDITIONS, UPON APPROVAL FROM THE CONSTRUCTION MANAGER.
- 3. DETAILS OF SYSTEMS PRESENTED ON DRAWING SR-3.2
- CONSTRUCTION OF TURBIDTY CURTAIN SIMILAR FOR ALL SYSTEMS. SEE DETAILS PRESENTED ON DRAWING SR-3.2.
- 5. "BASIC" AND "INTERMEDIATE" SYSTEMS REFER TO ANTICIPATED RANGES OF FLOW AND DEPTH THAT MAY BE ENCOUNTERED DURING WORK. THE CONTRACTOR MAY SELECT ANY SYSTEM OR PARTS OF SYSTEMS IT DEEMS PRUDENT TO MEET TURBIDITY CONTROL PERFORMANCE STANDARDS AS DESCRIBED IN THE DESIGN REPORT.

SECTION E-E'

ARCADIS

KALAMAZOO RIVER STUDY GROUP • ALLIED PAPER, INC./PORTAGE CREEKKALAMAZOO RIVER SUPERFUND SITE PLAINWELL NO. 2 DAM AREA TCRA FINAL DESIGN REPORT

RESUSPENSION CONTROL SYSTEMS

Date JULY 2009

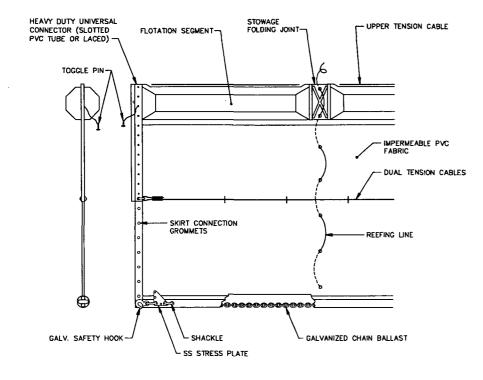
ARCADIS Project No. B0064539.0000.00670

3.1

SR-

LYR:ON=":OFF="REF LAYOUT: SR:3 1 DB: AGS LD: AGS PIC: PM: SDG TM: DIOD640/DWG/CONTRACTIG4539SR3.DWG

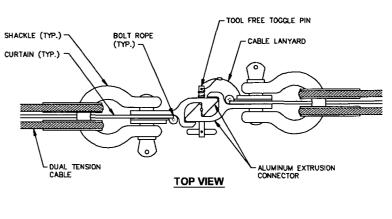
ARCADIS U.S., INC.

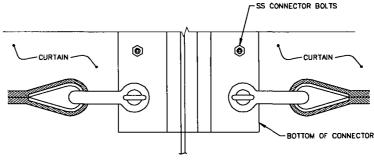


SIDE VIEW

SECTION

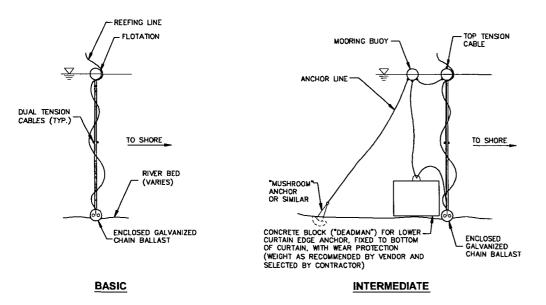
EXAMPLE CENTER TENSION TURBIDITY CURTAIN





EXAMPLE TURBIDITY CURTAIN LOAD TYPE CONNECTOR

SIDE VIEW



- TOP TENSION CABLE -2" STEEL FENCE POST TO SHORE ENCLOSED GALVANIZED CHAIN BALLAST PENETRATION DEPTH MAY VARY BASED ON FIELD CONDITIONS

INTERMEDIATE ALTERNATIVE

- RESUSPENSION CONTROL SYSTEMS SHOWN ARE CONCEPTUAL IN NATURE AND ARE BASED ON RECOMMENDATIONS PROVIDED BY MANUFACTURER.
- RESUSPENSION SYSTEMS SHOWN MAY BE ADJUSTED IN THE FIELD BY THE CONTRACTOR BASED ON ACTUAL ENCOUNTERED CONDITIONS, UPON APPROVAL FROM THE CONSTRUCTION MANAGER.
- 3. SUMMARY OF SYSTEMS PRESENTED ON DRAWING SR-3.1.
- CONSTRUCTION OF TURBIDITY CURTAIN SIMILAR FOR ALL SYSTEMS. SEE SUMMARY PRESENTED ON DRAWING SR-3.1.
- "BASIC" AND "INTERMEDIATE" SYSTEMS REFER TO ANTICIPATED RANGES OF FLOW AND DEPTH THAT MAY BE ENCOUNTERED DURING WORK. THE CONTRACTOR MAY SELECT ANY SYSTEM OR PARTS OF SYSTEMS IT DEEMS PRUDENT TO MEET TURBIDITY CONTROL PERFORMANCE STANDARDS.

EXAMPLE TURBIDITY CURTAIN MOORING SYSTEMS

STEPHEN GARBACIAK JR. SCALE(S) AS INDICATED USE TO VERIFY FIGURE REPRODUCTION SCALE SDG THIS DRAWING IS THE PROPERTY OF THE ARCADIS ENTITY IDENTIFIED IN THE TITLE BLOOK AND MAY NOT BE REPRODUCED OR ALTERED IN WHOLE OR IN PART WITHOUT THE EXPRESS WRITTEN

ARCADIS

KALAMAZOO RIVER STUDY GROUP • ALLIED PAPER, INC/PORTAGE CREEK/KALAMAZOO RIVER SUPERFUND SITE PLAINWELL NO. 2 DAM AREA TORA FINAL DESIGN REPORT

RESUSPENSION CONTROL SYSTEMS DETAILS

ARCADIS Project No. B0064539.0000.00670 Date JULY 2009 ARCADIS 30 W. MONROE ST. SUITE 1710 CHICAGO, IL 60448-2404 TEL. 312.332.4937

SR-3.2

ARCADIS U.S., INC.

TYPICAL RESUSPENSION CONTROL SYSTEM MONITORING - PLAN VIEW

NOT TO SCALE

LEGEND:

TURBIDITY MONITORING LOCATIONS

NOTES:

- RESUSPENSION CONTROL SYSTEMS SHOWN ARE CONCEPTUAL IN NATURE AND ARE BASED ON RECOMMENDATIONS PROVIDED BY MANUFACTURER.
- 2. PROPOSED MONITORING LOCATIONS ARE APPROXIMATE AND ARE BASED ON EXPECTED FLOW PATH.
- RESUSPENSION SYSTEMS SHOWN MAY BE REFINED IN THE FIELD BY THE CONTRACTOR BASED ON ACTUAL ENCOUNTERED CONDITIONS, UPON APPROVAL FROM THE ENGINEER.
- 4. ADDITIONAL INFORMATION REGARDING RESUSPENSION CONTROL SYSTEM MONITORING IS PRESENTED IN SECTION 5 OF THE DESIGN REPORT.

| | | | | | | | Professional Eng | phoor's Name | | | |
|-----------------------|----------------|--------------|--------------|--|--------------|--------------|--|--------------|--------------|--|--|
| | | | | | | | STEPHEN GARBACIAK JR. Professional Engleer's No. | | | | |
| SCALE(S) AS INDICATED | | | | | | | | | | | |
| | | | | | <u> </u> | ļ | 6201046373 | | | | |
| | | | | | | | State | Date Signed | Project Mgr. | | |
| | VERUFY LURF | No. | Date | Revisions | By | Ckd | MICHIGAN | | SDG | | |
| | DUCTION | THIS DE | RAWING IS TH | PROPERTY OF THE ARCADIS ENTITY IDENTIFIED IN THE TITLE BLOCK | AND MAY | , | Dealigned by | Drawn by | Checked by | | |
| ORIGINAL DRAWING: SC | ALE | NO | R BE HEPROL | LICED OR ALTERED IN WHOLE OR IN PART WITHOUT THE EXPRESS WRIT PERMISSION OF SAME. | TEN | | TAS | AGS | TAS | | |



ARCADIS U.S., INC.

KALAMAZOO RIVER STUDY GROUP • ALLIED PAPER, INC/PORTAGE CREEKKALAMAZOO RIVER SUPERFUND SITE PLAINWELL NO. 2 DAM AREA TCRA FINAL DESIGN REPORT

PROPOSED TYPICAL TURBIDITY MONITORING LOCATIONS

REMOVAL

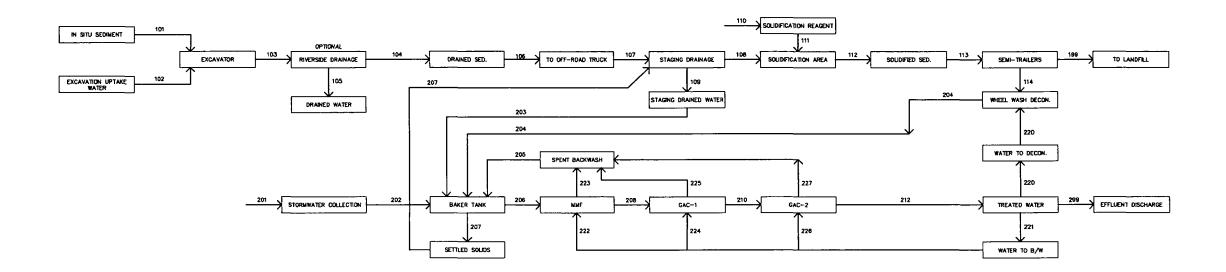
| _ | | |
|---|---|-----|
| | ARCADIS Project No B0064539.0000.00670 | |
| | Date JULY 2009 |] ; |
| | ARCADIS 30 W. MONROE ST. SUITE 1710 CHICAGO, IL 60448-2404 | |

SR-4.1

DWGCONTRACTG45395PA.DWG LAYOUT;
PROJECTNAME: ---

N/GROUP: 141/ENV DB: AGS LD: AGS PIC: BSEACT/B0064539\00000000640\DWG/CONTRACT/645

ENVCADISYRACUSE/ACT/B0064539/0001



| FACILITIES AT STAGING AREAS 1, 2, AND 3 | | | | | | | | | | | | | | | | | | | |
|---|-----------------------|-------------------------|-------------------------|---------------------------|----------------------------|----------------------|-----------------------|------------------------|--------------------------|------------------------------|--------------------------|-------------------|--------------------|----------------------|-------------------|--------------------|-------------------|--------------------|-----------------------|
| STREAM NO. | 101 | 102 | 103 | 104 | 105 | 106 | 107 | 108 | 109 | 110 | 111 | 112 | 113 | 114 | 199 | | | | |
| DESCRIPTION | IN SITU SED. | EXCAVATION UPTAKE WATER | EXCAVATION SLURRY | RIVERSIDE DRAINED SED. | RIVERSIDE DRAINED WATER | TO OFF-ROAD TRUCK | OFFLOAD TO STAGING | STAGED DRAINED SED. | STAGING DRAINED WATER | SOLIDIF. REAGENT DELIVERY | SOLIDIF. REAGENT FEED | SOLIDIFIED SED. | TO SEMI-TRAILER | WHEEL WASH DECON. | TO LF | | | | |
| TOT. MASS (WET T/D) | 644 | 105 | 749 | 544 | 105 | 644 | 844 | 655 | | | | 655 | 655 | 0.0655 | 655 | | | | |
| SOUDS MASS (DRY T/D) | 389 | | 389 | 389 | 0.389 | 389 | 389 | 389 | | | | 389 | 389 | 0.0389 | 389 | | | | |
| SOLIDS (X W/W) | 60.5 | | 52 | 60.4 | 0.369 | 60.4 | 60.4 | 59.4 | | | | 59.4 | 59.4 | 59.4 | 59.4 | | | | |
| OPERATING FLOW (GPM) | 70.1 | 17.5 | 87.7 | 70.2 | 17.5 | 70.2 | 70.2 | 72 | | | | 72 | 72 | 0.0072 | 72 | | | | _ |
| STREAM NO. | 201 | 202 | 203 | 204 | 205 | 206 | 207 | 208 | 210 | 212 | 220 | 221 | 222 | 223 | 224 | 225 | 226 | 227 | 299 |
| DESCRIPTION | STORMWATER COLLECTION | STORMWATER TO TREAT | STAGING PUMPED WATER | WATER FROM DECON. | COMBINED SPENT B/W | SETTL. TANK O/F | SE TILED SOLIDS | MMF EFFL. | GAC-1 EFFL | GAC-2 EFFL. | WATER TO DECON. | TOTAL B/W FEED | MMF B/W FEED | MMF SPENT B/W | GAC-1 B/W FEED | GAC-1 SPENT B/W | GAC-2 B/W FEED | GAC-2 SPENT B/W | EFFLUENT DISCHARGE |
| TOT. MASS (WET T/D) | 72.1 | 72.1 | | 24.1 | 15 | 100 | 11.2 | 100 | 100 | 100 | 24 | 15 | 6 | 6.02 | 4.5 | 4.5 | 4.5 | 4.5 | 61 |
| SOLIDS MASS (DRY T/D) | 0.0144 | 0.0144 | | 0.0389 | 0.0228 | 0.0229 | 0.0533 | 0.00229 | 0.000229 | 0.000023 | 0.000003 | 0.000002 | 0.000001 | 0.0208 | 0.000001 | 0.00206 | 0.000001 | 0.000206 | 0.000007 |
| SOLIDS (X W/W) | 0.02 | 0.02 | | 0.162 | 0.152 | 0.0228 | 0.477 | 0.00228 | 0.000228 | 0.000023 | 0.000011 | 0.000011 | 0.000011 | 0.342 | 0.000011 | 0.0457 | 0.000011 | 0.00458 | 0.000011 |
| OPERATING FLOW (GPM) | 12 | 12 | | 4 | 2.5 | 16.7 | 1.85 | 16.6 | 16.6 | 16.6 | 3.89 | 2.5 | 0.899 | 1 | 0.749 | 0.749 | 0.749 | 0.749 | 10.2 |

NOTES:

- SEE DESIGN REPORT FOR DESCRIPTION OF DESIGN BASIS.
- 2. 101 = STREAM NUMBER
- 3. B/W = BACKWASH
- 4. MMF = MULTI-MEDIA FILTER
- 5. GAC = GRANULAR ACTIVATED CARBON
- 6. T/D = TONS PER DAY
- 7. % W/W = PERCENT BY WEIGHT
- 8. GPM = GALLONS PER MINUTE
- 9. DECON. = DECONTAMINATION
- 11. O/F = OVERFLOW
- 12. SED. = SEDIMENT
- 13 SOLIDIF. = SOLIDIFICATION
- 14 EFFL. = EFFLUENT

| X | | | | | | | | | | |
|----------------------------|------------------|---|------|-----------|----|-----|-------------------|-------------|--------------|--|
| | | | | | | | Professional Engl | | | |
| | | | | | | | STEPHEN | CIAK JR. | | |
| SCALE | (S) AS INDICATED | | | | | | Professional Engi | | | |
| | (5), 5 | | | | | | 6201046373 | | | |
| | | | | | | | State | Date Stored | | |
| | | | | | | | | Date Organi | Project Mgr. | |
| THIS BAR REPRESENTS ONE. L | USE TO VERBFY | No. | Date | Revisions | Ву | Ckd | MICHIGAN | | SDG | |
| INCH ON THE | REPRODUCTION | THIS DRAWING IS THE PROPERTY OF THE ARCADIS ENTITY IDENTIFIED IN THE TITLE BLOCK AND MAY | | | | | | Drawn by | Checked by | |
| OFFIGINAL DRAWING; | SCALE | NOT BE REPRODUCED OR ALTERED IN WHOLE OR IN PART WITHOUT THE EXPRESS WRITTEN PERVISSION OF SAVE. | | | | | | AGS | SRG | |



ARCADIS U.S., INC.

KALAMAZOO RIVER STUDY GROUP • ALLIED PAPER, INC./PORTAGE CREEK/KALAMAZOO RIVER SUPERFUND SITE PLAINWELL NO. 2 DAM AREA TCRA FINAL DESIGN REPORT **SEDIMENT DRAINAGE AND WATER TREATMENT PROCESS FLOW DIAGRAM**

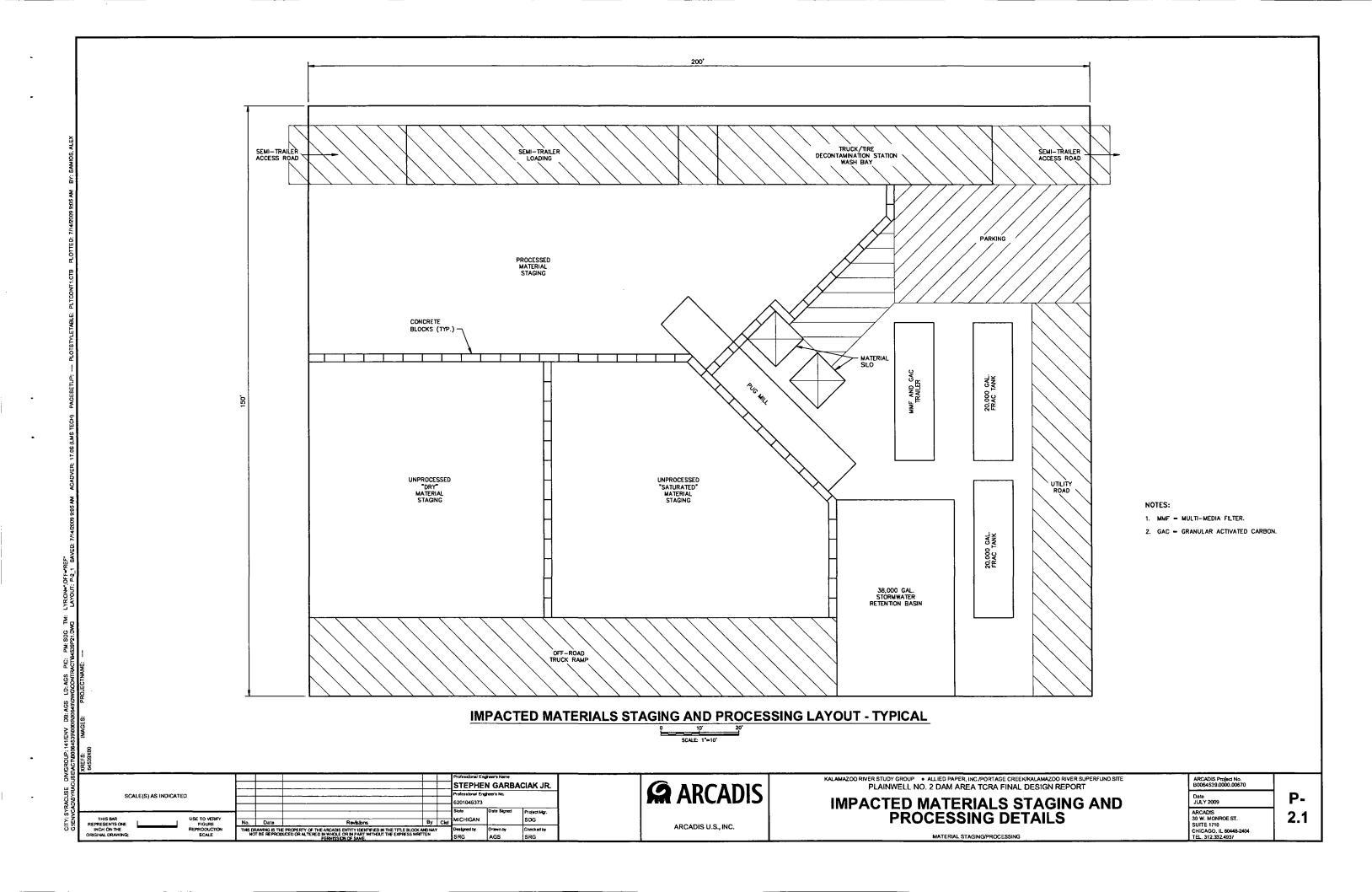
Date JULY 2009 ARCADIS 30 W. MONROE ST. SUITE 1710 CHICAGO, IL 60448-2404 TEL. 312-332-4937

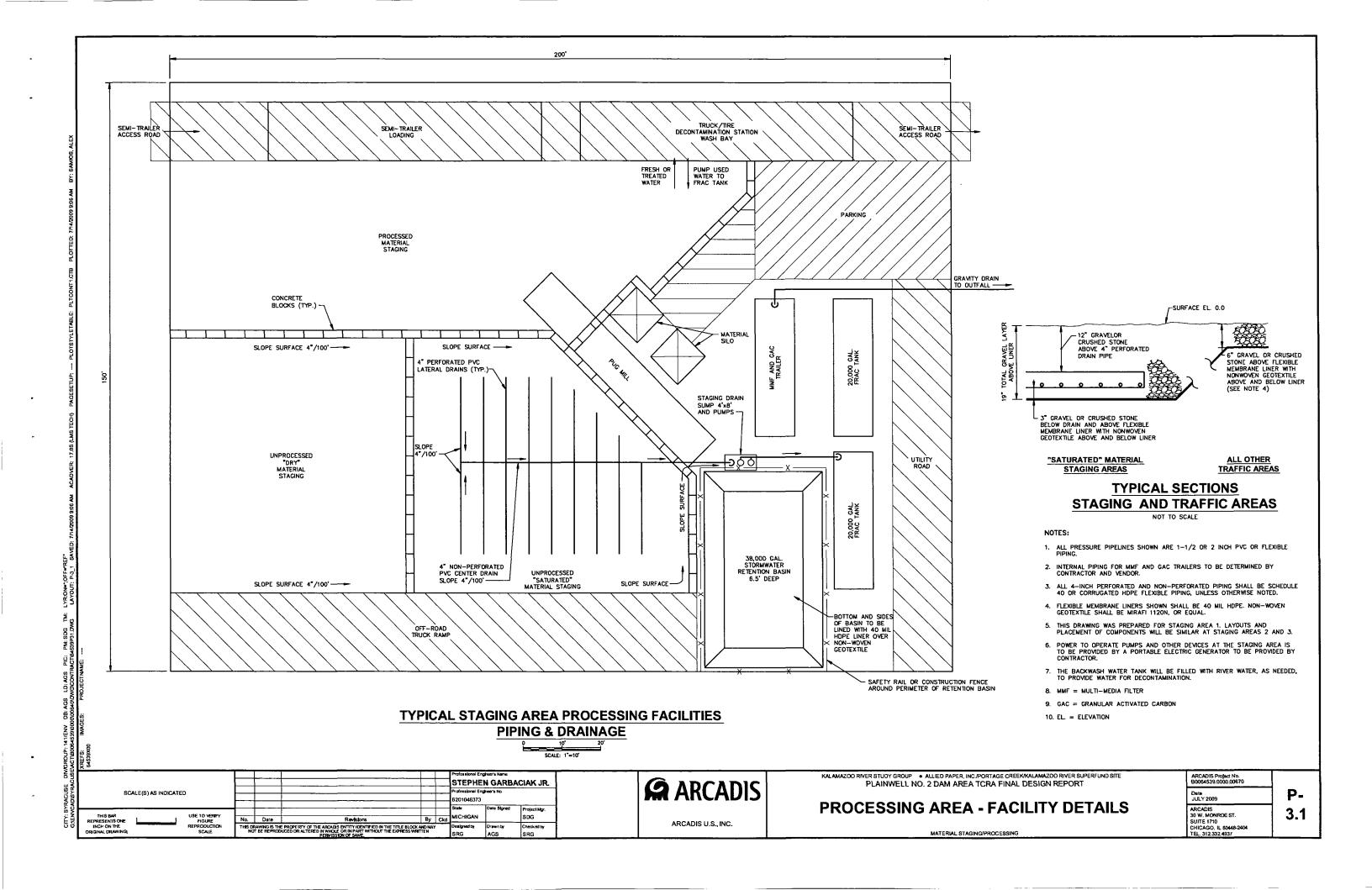
MATERIAL STAGING/PROCESSING

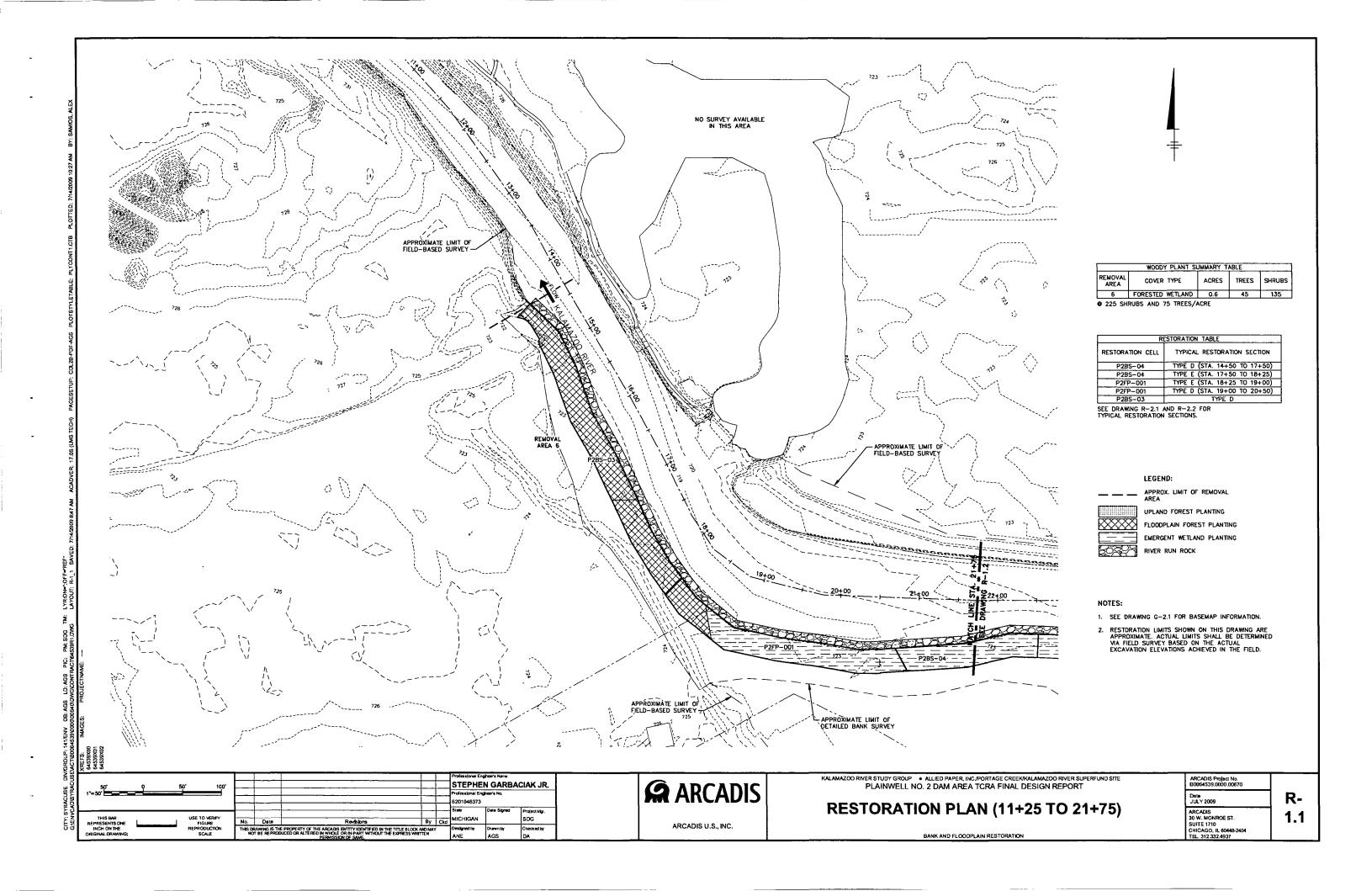
ARCADIS Project No B0064539.0000.00670

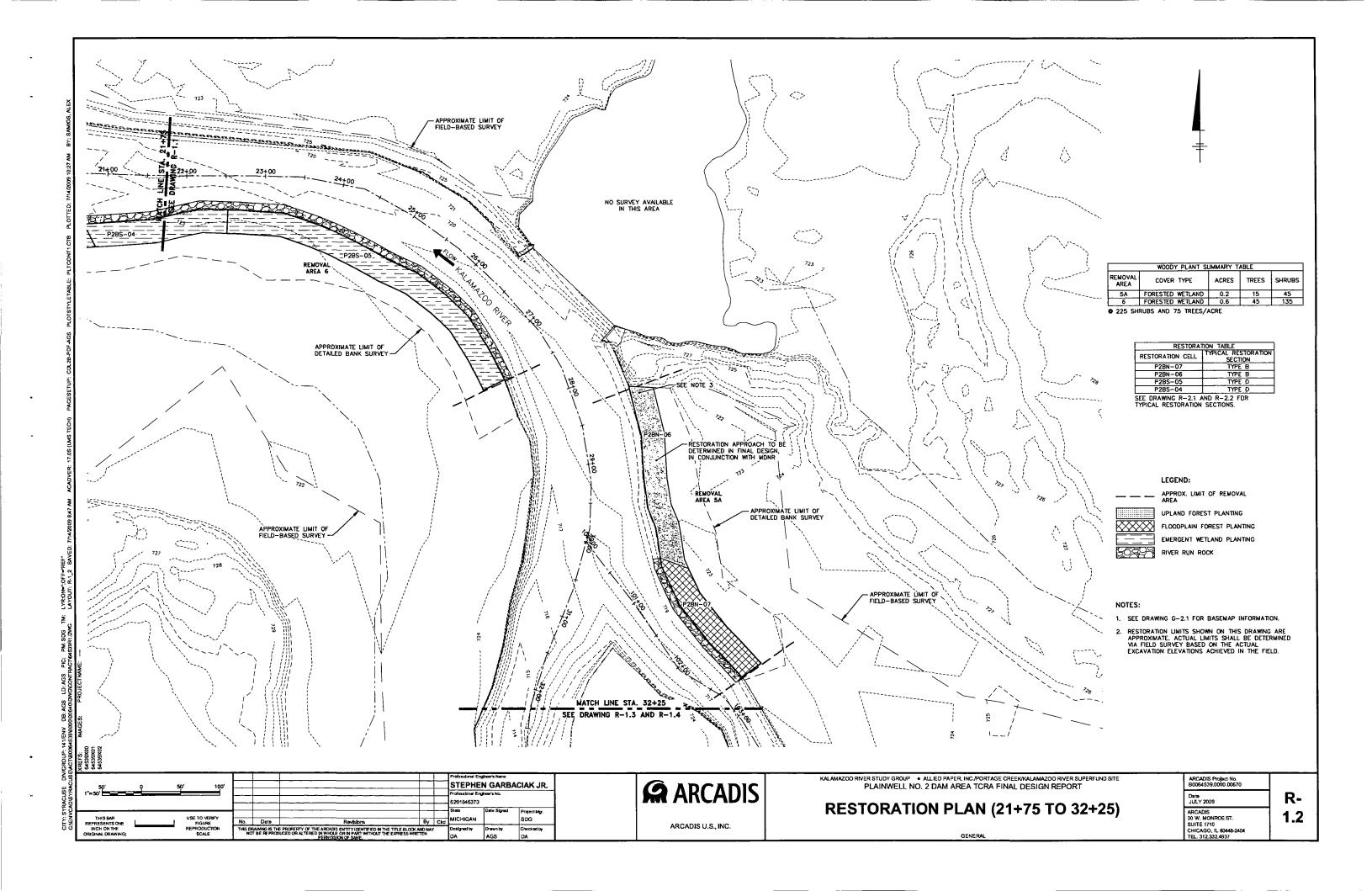
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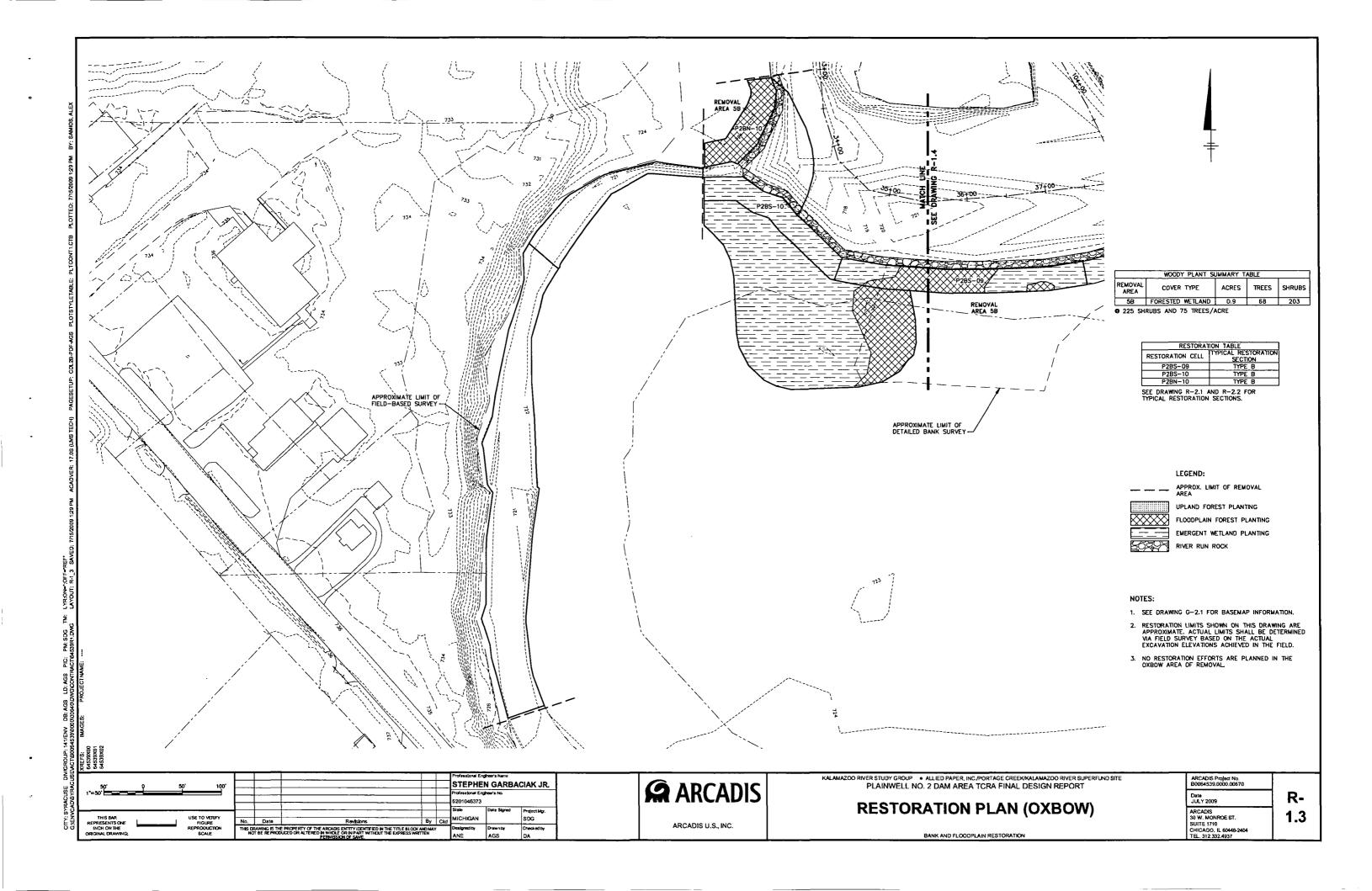
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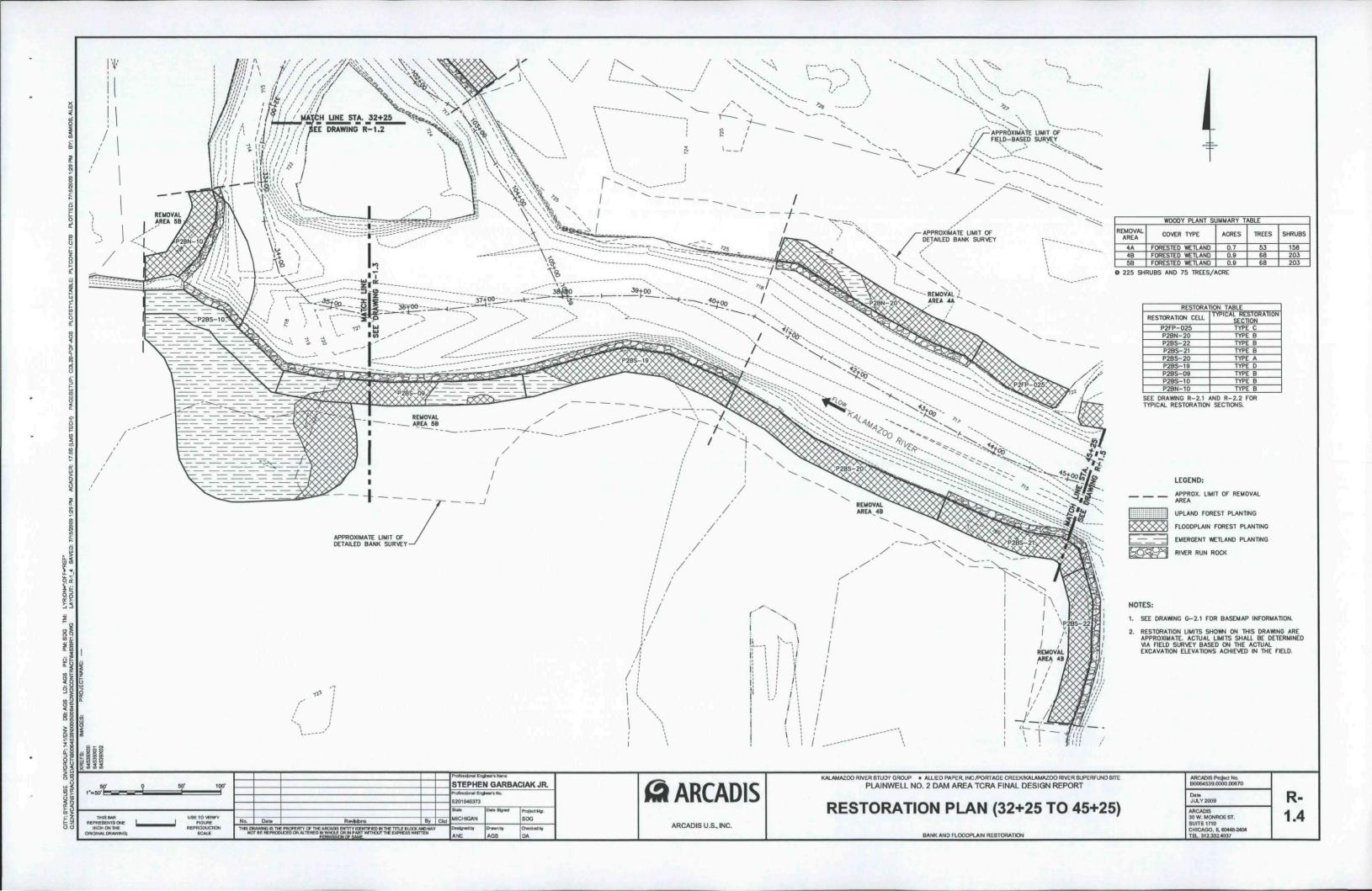


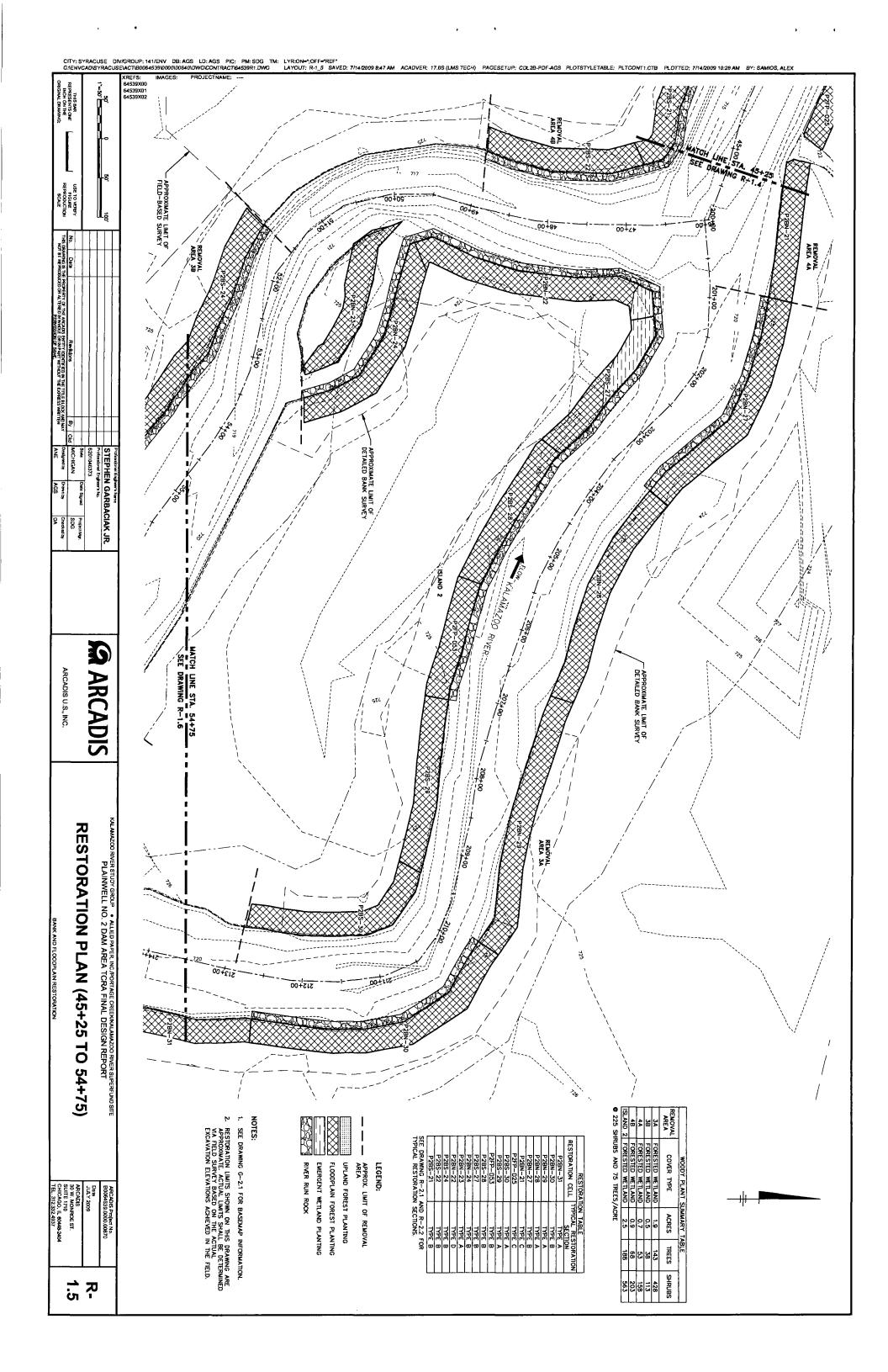


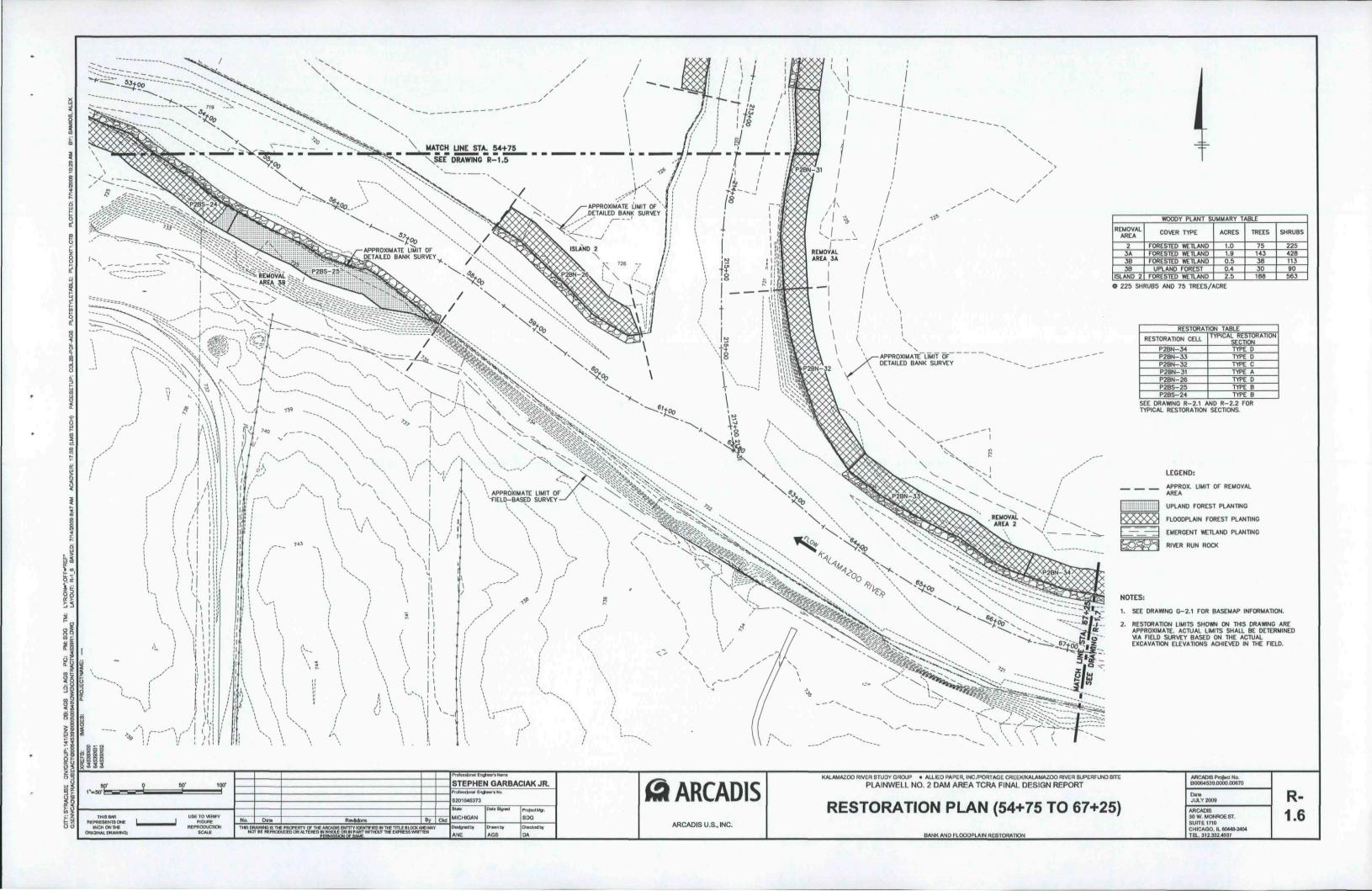


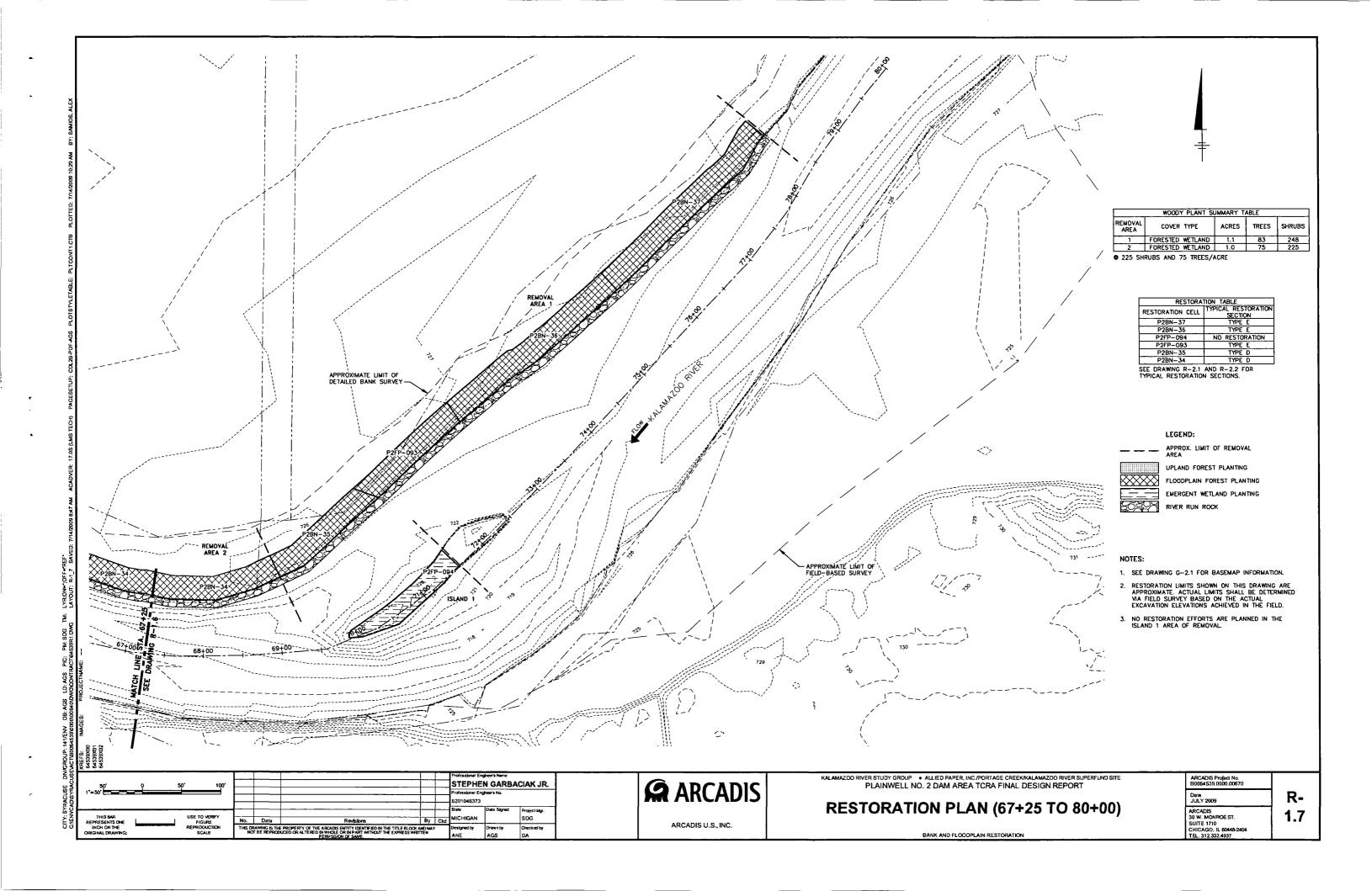


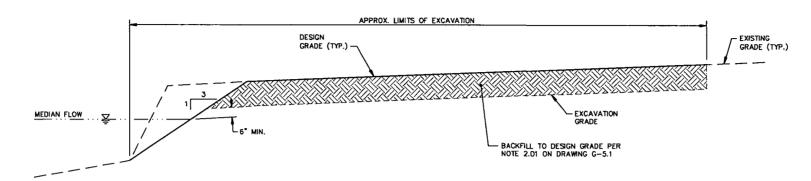






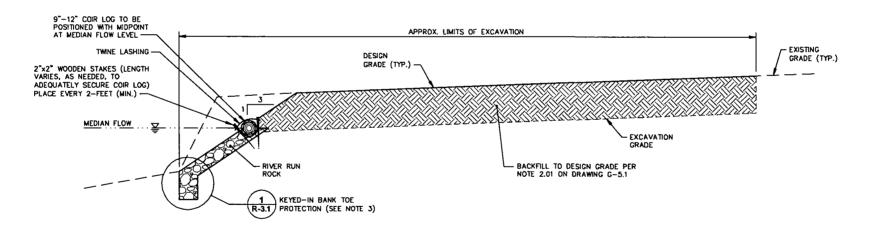






TYPICAL RESTORATION SECTION - TYPE A

NOT TO SCALE
(2X VERTICAL EXAGGERATION)



TYPICAL RESTORATION SECTION - TYPE B

NOT TO SCALE
(2X VERTICAL EXAGGERATION)

NOTES

- 1. SEE DRAWINGS G-5.1 AND G-5.2 FOR RESTORATION MATERIALS AND PLANTING SPECIFICATIONS.
- REFER TO RESTORATION DRAWINGS R-1.1 THROUGH R-1.7 FOR RESTORATION REQUIREMENTS.
- KEYED-IN TOE MAY BE ELIMINATED AT LOCATIONS WHERE EXISTING RIVER BED CONSISTS OF DENSE SANDS, GRAVELS, AND/OR COBBLES. CONDITIONS TO BE EVALUATED IN FIELD AT TIME OF EXCAVATION.

| × | | | | | | | | | | |
|---------------------------|----------------------|--|------|-----------|----|-----|---|-------------|--------------|---|
| | | | | - | | | Professional Eng | hcor's Name | | Г |
| SCALE(S) AS INDICATED | | | | | | | STEPHEN GARBACIAK JR. Professional Engheer's No. 6201046373 | | | 1 |
| | | | | | | | | | | 1 |
| | | | | | | | | | | 1 |
| | | | | | 1 | | State Date Storest Protect Ma | | | |
| | | | | | | | | OBIE SIGNED | Project Mgr. | 1 |
| THIS BAR U REPRESENTS ONE | JSE TO VERIFY FIGURE | No. | Date | Revisions | Ву | Ckd | MICHIGAN | | SDG | |
| INCH ON THE REPRODUCTION | | THIS DRAWING IS THE PROPERTY OF THE ARCADIS ENTITY IDENTIFIED IN THE TITLE BLOCK AND MAY | | | | | | Drawn by | Checked by | 1 |
| ORIGINAL DRAWING: | SCALE | NOT BE REPRODUCED OR ALTERED IN WHOLE OR IN PART WITHOUT THE EXPRESS WRITTEN PERMISSION OF SAME. | | | | | DA | AGS | DA | L |

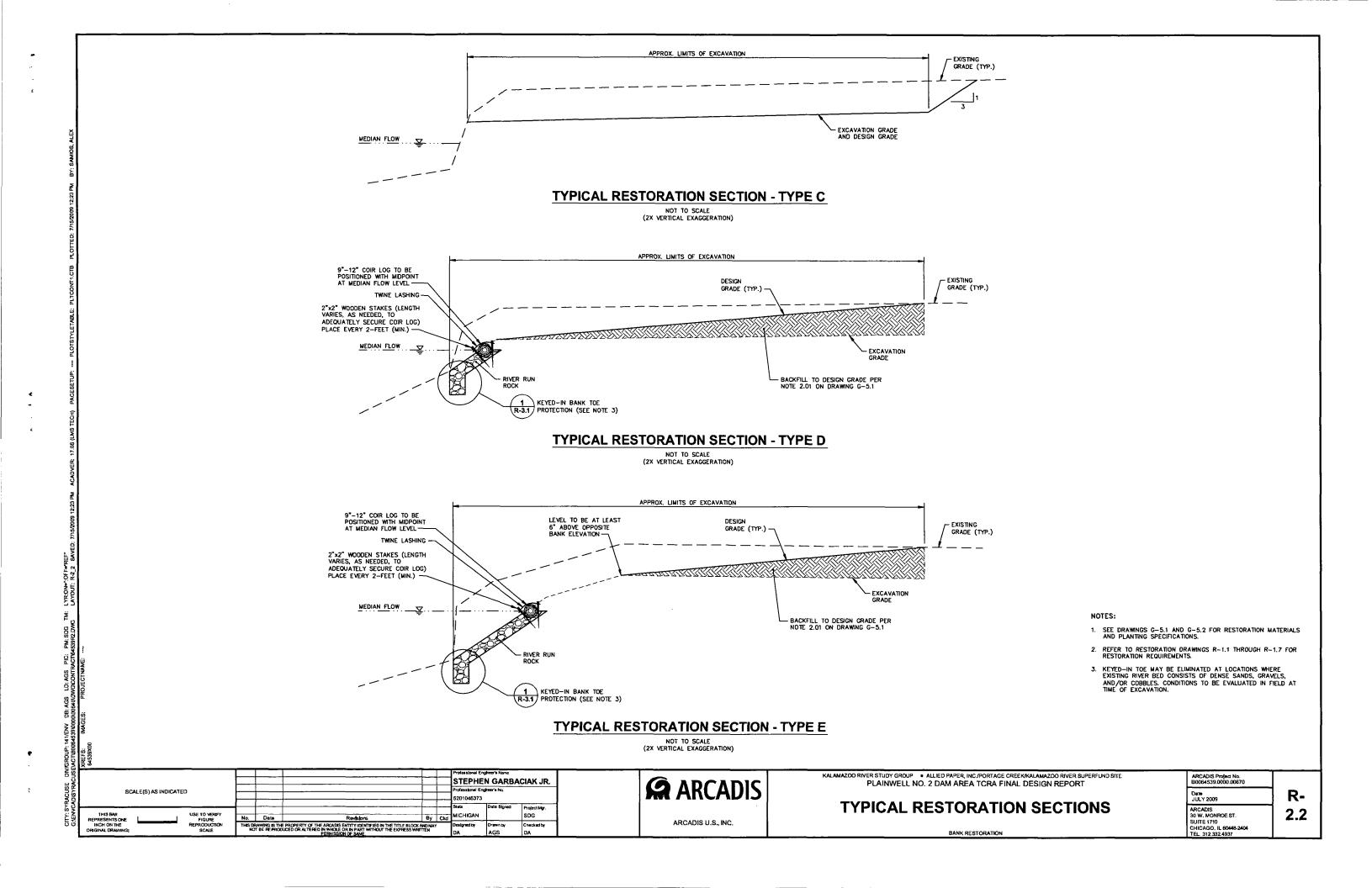


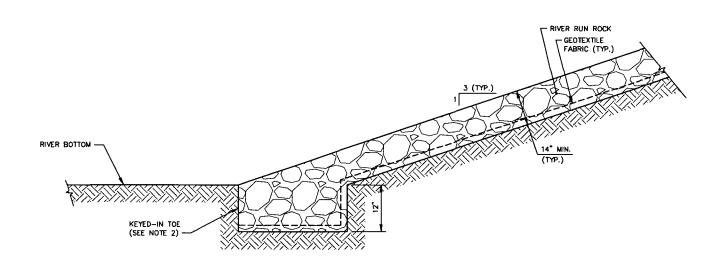
KALAMAZOO RIVER STUDY GROUP • ALLIED PAPER, INC/PORTAGE CREEK/KALAMAZOO RIVER SUPERFUND SITE PLAINWELL NO. 2 DAM AREA TORA FINAL DESIGN REPORT

TYPICAL RESTORATION SECTIONS

| ARCADIS Project No. B0064539.0000.00670 |
|--|
| Date JULY 2009 |
| ARCADIS 30 W. MONROE ST. SUITE 1710 |
| CHICAGO, IL 60448-2404 |

R-2.1





NOTES:

- 1. SEE DRAWING G-5.1 FOR MATERIAL SPECIFICATIONS.
- KEYED-IN TOE MAY BE ELMINATED AT LOCATIONS WHERE EXISTING RIVER BED CONSISTS OF DENSE SANDS, GRAVELS, AND/OR COBBLES. CONDITIONS TO BE EVALUATED IN FIELD AT TIME OF EXCAVATION.

KEYED-IN BANK TOE PROTECTION 1

ARCADIS

ARCADIS U.S., INC.

KALAMAZOO RIVER STUDY GROUP • ALLIED PAPER, INC/PORTAGE CREEK/KALAMAZOO RIVER SUPERFUND SITE PLAINWELL NO. 2 DAM AREA TCRA FINAL DESIGN REPORT

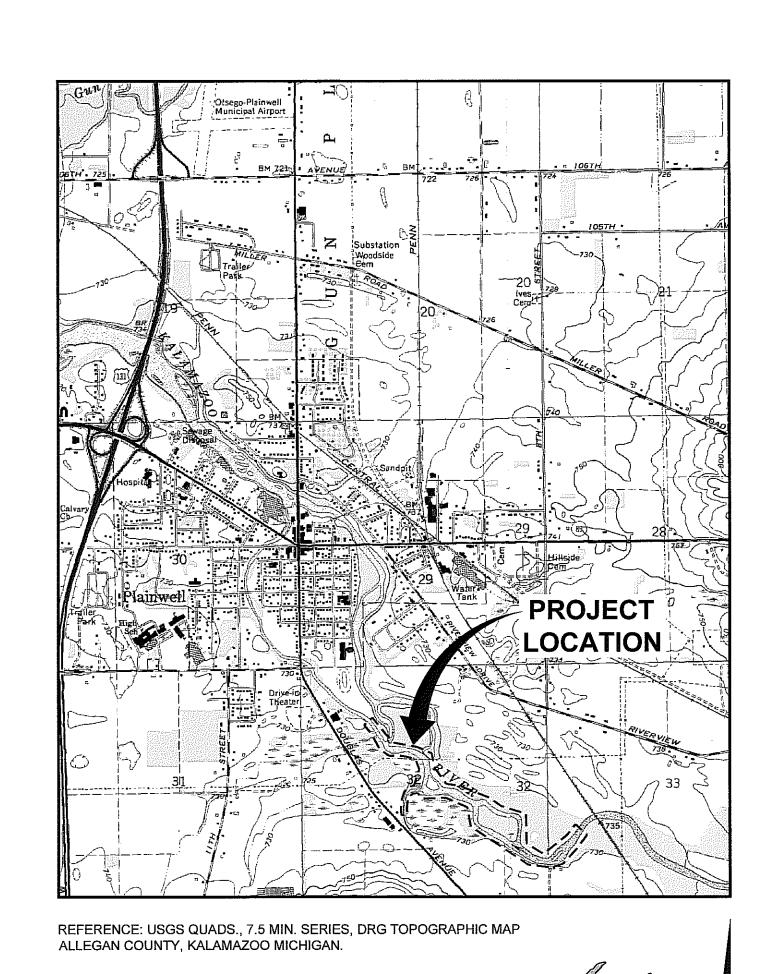
RESTORATION DETAILS

BANK RESTORATION

| ARCADIS Project No. B0064539.0000.00670 | |
|--|-------------|
| Date JULY 2009 | │ R- |
| ARCADIS 30 W. MONROE ST. SUITE 1710 CHICAGO, IL 50448-2404 TEL. 312.332.4937 | 3.1 |

CONTRACT DRAWINGS

PLAINWELL NO. 2 DAM AREA TIME-CRITICAL REMOVAL ACTION FINAL DESIGN REPORT



LOCATION

ALLIED PAPER, INC./PORTAGE CREEK/ KALAMAZOO RIVER SUPERFUND SITE

JULY 2009

08/28/09



KALAMAZOO RIVER STUDY GROUP



ARCADIS U.S., INC.

GENERAL

DESCRIPTION <u>REVISED</u> DRAWING NO. G-1.1 INDEX OF DRAWINGS PLAN VIEW INDEX G-1.2 EXISTING SITE PLAN G - 2.1G - 3.1ACCESS ROUTE AND DIRECTIONS TO C & C LANDFILL ACCESS ROUTE AND DIRECTIONS TO OTTAWA COUNTY FARMS LANDFILL G - 3.2PROPOSED WORK LIMITS G-4.1 GENERAL NOTES AND SPECIFICATIONS G-5.1 GENERAL NOTES AND SPECIFICATIONS G - 5.2**EROSION AND SEDIMENT CONTROL** (E&SC) AND SITE PREPARATION DRAWING NO. <u>REVISED</u> **DESCRIPTION** EROSION & SEDIMENT CONTROL (E&SC) AND SITE PREPARATION PLAN ES-1.1 EROSION & SEDIMENT CONTROL (E&SC) AND SITE PREPARATION DETAILS ES-2.1 REMOVAL **DESCRIPTION** <u>REVISED</u> DRAWING NO. REMOVAL PLAN (11+25 TO 21+75) SR-1.1 REMOVAL PLAN (21+75 TO 32+25) SR-1.2 8/28/09 REMOVAL PLAN (OXBOW) SR-1.3 REMOVAL PLAN (32+25 TO 45+25) 8/28/09 SR-1.4 REMOVAL PLAN (45+25 TO 54+75) SR-1.5 REMOVAL PLAN (54+75 TO 67+25) SR-1.6 REMOVAL PLAN (67+25 TO 80+00) SR-1.7 TYPICAL REMOVAL SECTIONS SR-2.1 TYPICAL REMOVAL SECTIONS SR-2.2 RESUSPENSION CONTROL SYSTEMS SR-3.1 RESUSPENSION CONTROL SYSTEMS DETAILS SR - 3.2PROPOSED TYPICAL TURBIDITY MONITORING LOCATIONS SR-4.1

DESCRIPTION

BANK RESTORATION

| DRAWING NO. | REVISED | DESCRIPTION |
|-------------|---------|-----------------------------------|
| R-1.1 | | RESTORATION PLAN (11+25 TO 21+75) |
| R-1.2 | | RESTORATION PLAN (21+75 TO 32+25) |
| R-1.3 | | RESTORATION PLAN (OXBOW) |
| R-1.4 | | RESTORATION PLAN (32+25 TO 45+25) |
| R-1.5 | 8/28/09 | RESTORATION PLAN (45+25 TO 54+75) |
| R-1.6 | , , | RESTORATION PLAN (54+75 TO 67+25) |
| R-1.7 | | RESTORATION PLAN (67+25 TO 80+00) |
| R-2.1 | 8/28/09 | TYPICAL RESTORATION SECTIONS |
| R-2.2 | | TYPICAL RESTORATION SECTIONS |
| R-3.1 | | RESTORATION DETAILS |

| АХ Ф. Б. | | | | | | | | | | |
|---|-----------------------|---------------|--|-----------------------------------|--------------|-----------|-----|---|----------------------|---------------------|
| SCALE(S) AS INDICATED | | | | | | | | Professional Engineer's Name STEPHEN GARBACIAK JR. Professional Engineer's No. 6201046373 | | |
| | | | | | | | | | | |
| THIS BAR USE TO VERIFY REPRESENTS ONE FIGURE | | /1 No. | 08/28/09 Date | MODIFIED DRAWING INDEX Revisions | & | AGS By | TAS | | Date Signed 08/12/09 | Project Mgr. SDG |
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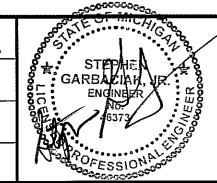
<u>REVISED</u>

MATERIAL STAGING/PROCESSING

DRAWING NO.

P-1.1

P-2.1 P - 3.1



SEDIMENT DRAINAGE AND WATER TREATMENT PROCESS FLOW DIAGRAM

IMPACTED MATERIALS STAGING AND PROCESSING DETAILS

PROCESSING AREA — FACILITY DETAILS

AARCADIS

ARCADIS U.S., INC.

KALAMAZOO RIVER STUDY GROUP • ALLIED PAPER, INC./PORTAGE CREEK/KALAMAZOO RIVER SUPERFUND SITE PLAINWELL NO. 2 DAM AREA TCRA FINAL DESIGN REPORT

INDEX OF DRAWINGS

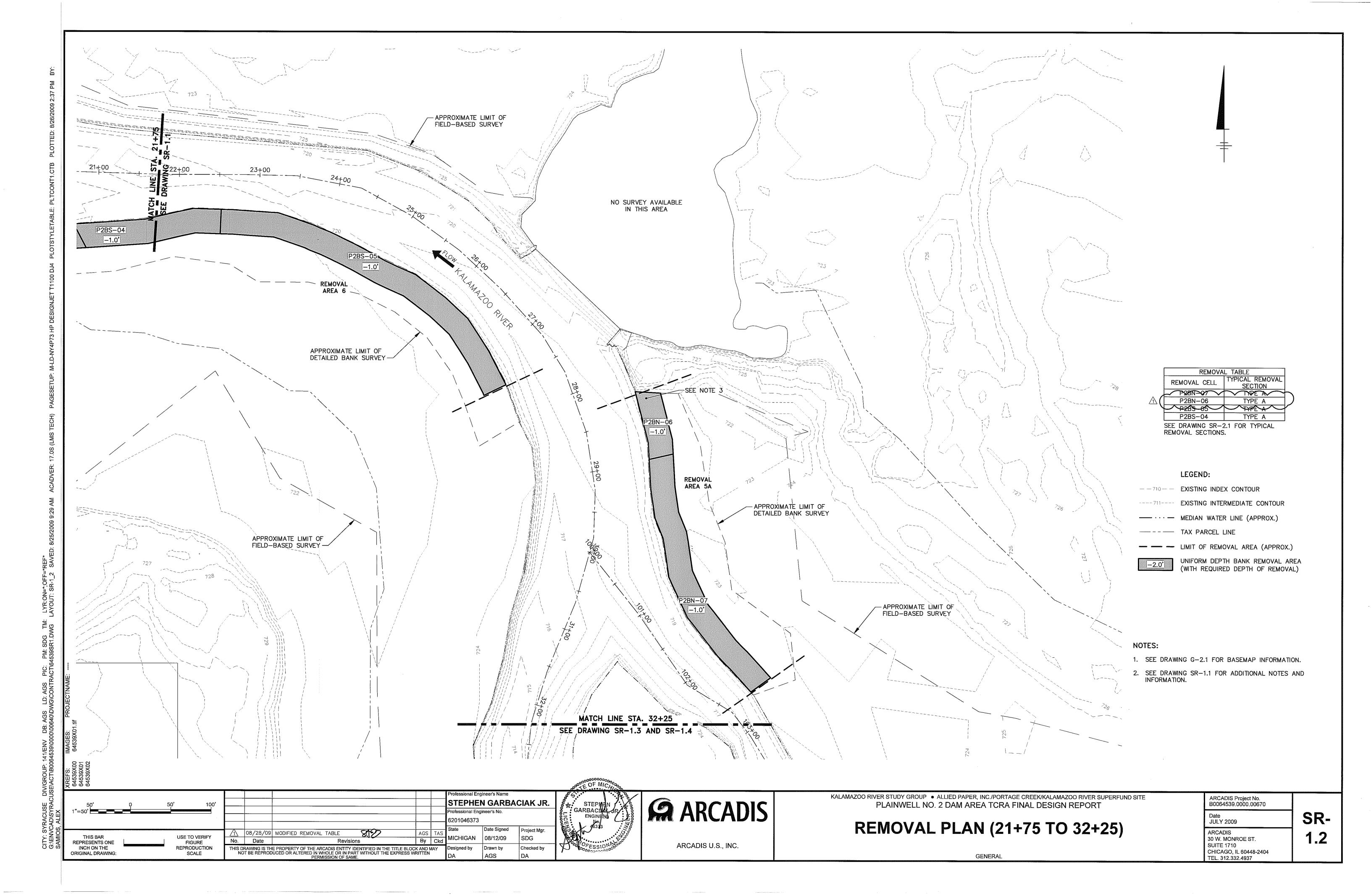
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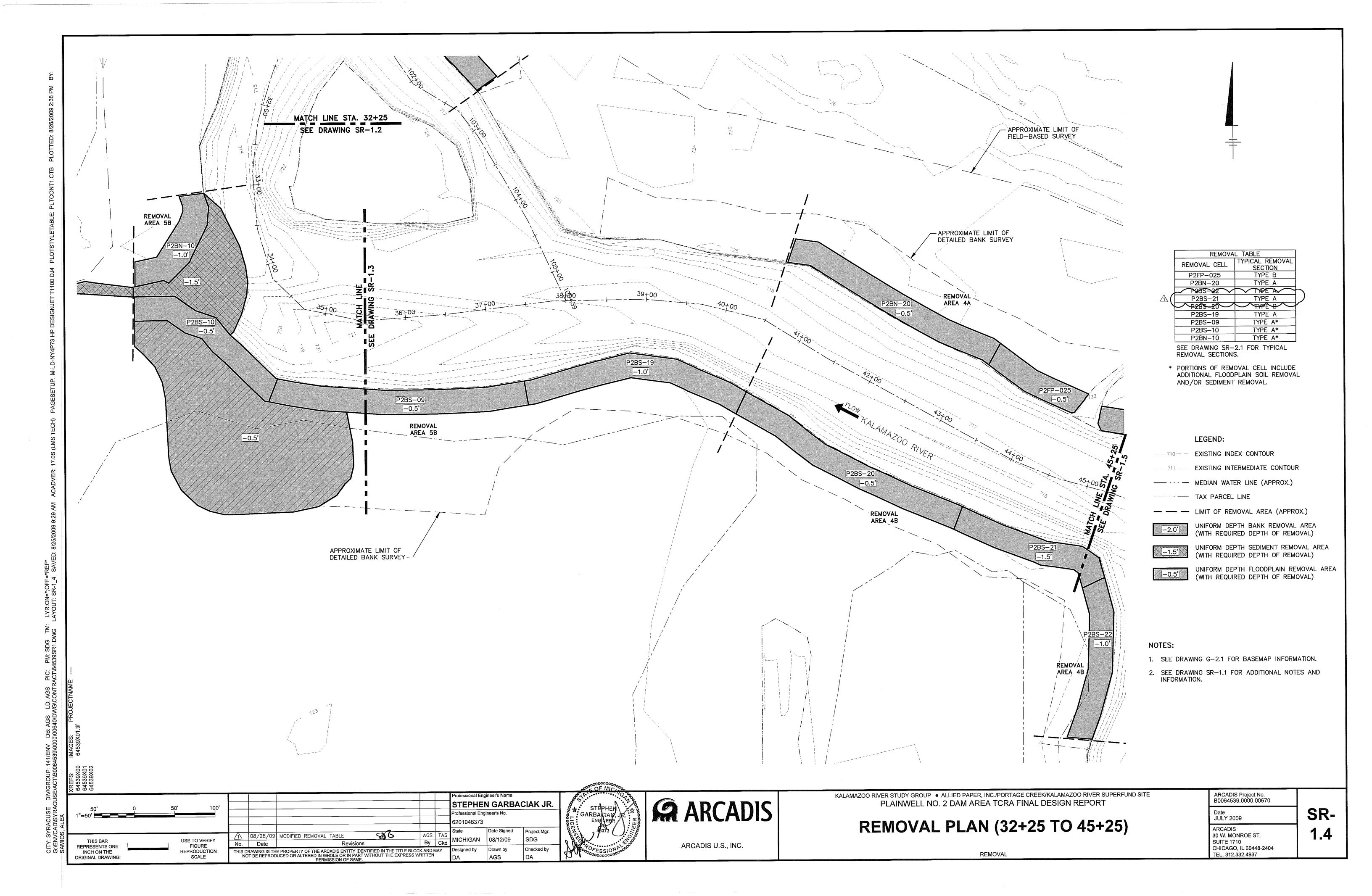
ARCADIS Project No. B0064539.0000.00670

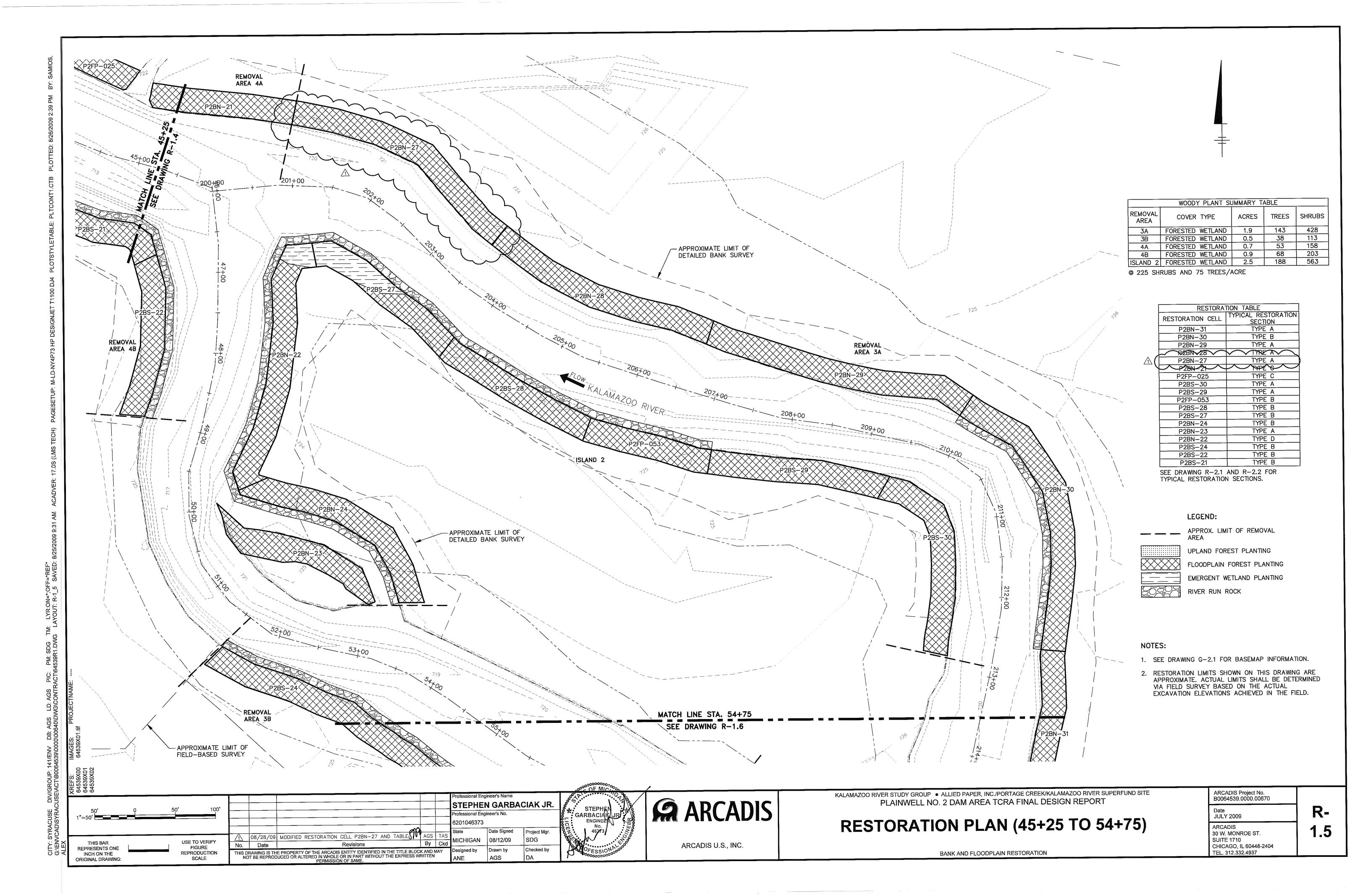
CHICAGO, IL 60448-2404 TEL. 312.332.4937

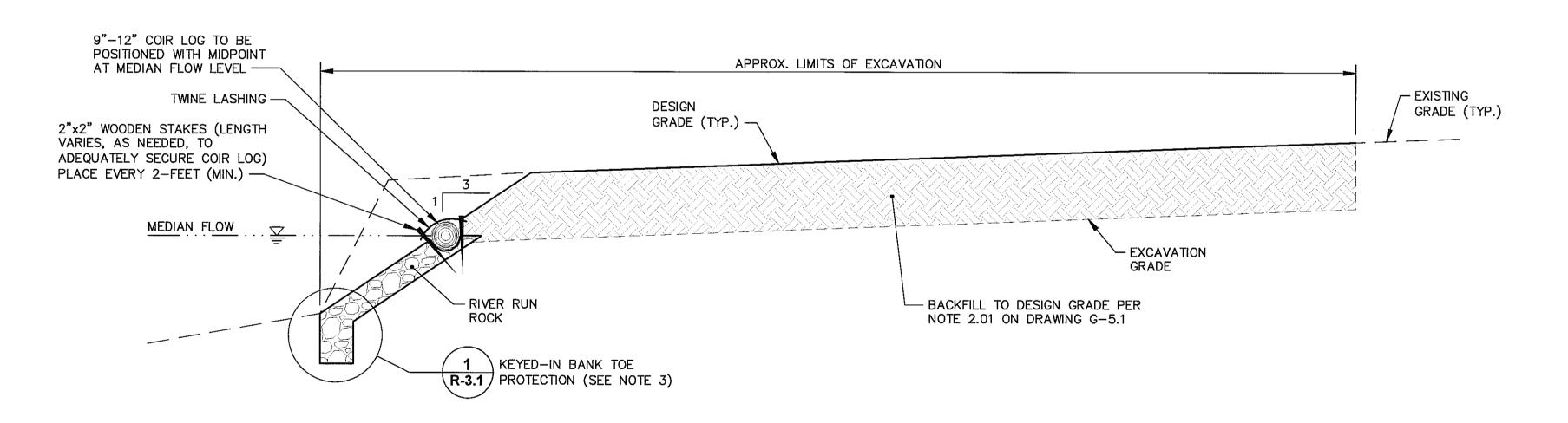
G-

GENERAL









TYPICAL RESTORATION SECTION - TYPE B

NOT TO SCALE
(2X VERTICAL EXAGGERATION)

NOTES:

- SEE DRAWINGS G-5.1 AND G-5.2 FOR RESTORATION MATERIALS AND PLANTING SPECIFICATIONS.
- 2. REFER TO RESTORATION DRAWINGS R-1.1 THROUGH R-1.7 FOR RESTORATION REQUIREMENTS.
- KEYED-IN TOE MAY BE ELIMINATED AT LOCATIONS WHERE EXISTING RIVER BED CONSISTS OF DENSE SANDS, GRAVELS, AND/OR COBBLES. CONDITIONS TO BE EVALUATED IN FIELD AT TIME OF EXCAVATION.

STEPHEN GARBACIAK JR. SCALE(S) AS INDICATED 6201046373 Date Signed Project Mgr. 1 08/28/09 MODIFIED TYPICAL RESTORATION SECTION - TYPE A USE TO VERIFY MICHIGAN 08/12/09 SDG No. Date Revisions REPRESENTS ONE FIGURE REPRODUCTION SCALE INCH ON THE THIS DRAWING IS THE PROPERTY OF THE ARCADIS ENTITY IDENTIFIED IN THE TITLE BLOCK AND MAY NOT BE REPRODUCED OR ALTERED IN WHOLE OR IN PART WITHOUT THE EXPRESS WRITTEN PERMISSION OF SAME. ORIGINAL DRAWING: AGS





KALAMAZOO RIVER STUDY GROUP • ALLIED PAPER, INC./PORTAGE CREEK/KALAMAZOO RIVER SUPERFUND SITE PLAINWELL NO. 2 DAM AREA TCRA FINAL DESIGN REPORT

TYPICAL RESTORATION SECTIONS

BANK RESTORATION

| ARCADIS Project No. B0064539.0000.00670 |
|---|
| Date JULY 2009 |
| ARCADIS 30 W. MONROE ST. SUITE 1710 CHICAGO, IL 60448-2404 |

TEL. 312.332.4937

R-2.1